



# ALTA DEVICES

## Energy Harvesting with Thin-Film GaAs Solar Cells

Energy Harvesting Industry Session at APEC 2017  
Sponsored by the PSMA Energy Efficiency Committee

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  - Product design integration


# Why Solar for IoT Devices ?

- ▶ IoT Developer's concerns:
  - Sensors, Radio, Computer, and Data.
  - Then just use a battery and declare victory.
- ▶ IoT Users' concerns:
  - Does it solve my functional need?
  - **How much does it cost to maintain ?**
- ▶ Why Solar energy ?



...until recently, existing solar technologies have been too bulky, too rigid, or not power efficient enough to use in IoT devices.

- ▶ High Performance Gallium Arsenide (GaAs) solar cells
  - World record single junction power conversion efficiency 28.8%
  - Lightweight, flexible, thin-film GaAs solar cells are being produced today



Which Solar?  
Lighting Environments  
Gallium Arsenide (GaAs) Solar Technology  
**SOLAR FOR SENSORS**

# Which Solar?

Depends on the application

## a-Si

- Flexible
- Low cost
- Low efficiency



## $\mu$ c-Si

- Rigid
- Cost competitive
- Very common material



## CdTe

- Rigid
- Established thin-film technology
- Cost competitive

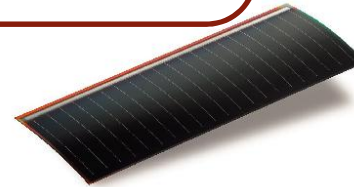
## Organic

- Flexible
- Moisture sensitive
- Low cost (theory)
- Low efficiency



## GaAs

- Thin-film technology
- Flexible
- World record efficiency
- Higher cost (today)



## c-Si

- Rigid
- Industry standard solar material



## CIGS

- Flexible
- Emerging thin-film technology
- Moisture sensitive
- Low cost (theory)

# Lighting Environments

## Outdoor (Sun)



- ▶ Solar irradiance or “insolation”
  - 1 sun = 1000 W/m<sup>2</sup>
- ▶ Wide spectral distribution
  - 300-2500nm
  - Spectrum varies through day
- ▶ Varying angle (sun moves!)
- ▶ Varying intensity
  - sunny, clear 600 - 1000 W/m<sup>2</sup>
  - cloudy, fog 100 - 300 W/m<sup>2</sup>
- ▶ Varies around the globe and with the season

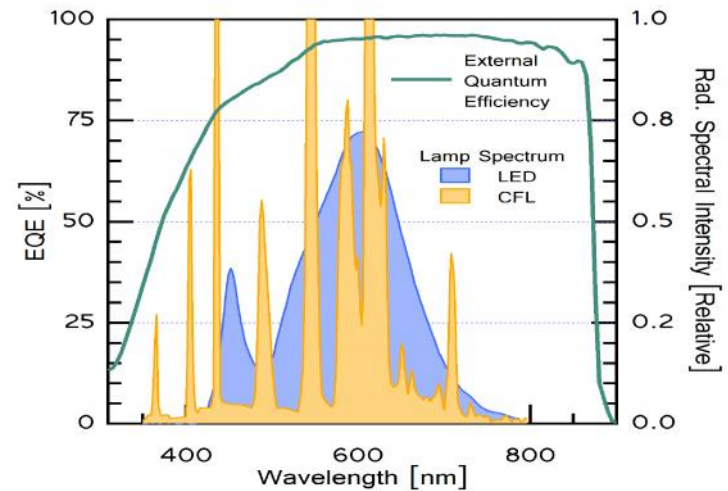
## Indoor (artificial lighting)

- ▶ Typically measured in lux
  - Lux = lumens/m<sup>2</sup>
- ▶ Narrow spectral distribution
  - 400-700nm (visible light)
  - Depends on light source
- ▶ Typical values are
  - Office: 500-1000 lux
  - Warehouse: 200 lux
- ▶ 200 lux = 0.06 mW/cm<sup>2</sup> (LED)
  - Roughly 0.1% of the power of the sun
- ▶ Usually constant but subject to “turning off the lights”!



# Thin-Film GaAs Solar Cells

- ▶ Highest Efficiency
  - single junction cell: 28.8%
- ▶ Highest power
  - 26 mW/cm<sup>2</sup> outdoor in bright sun
  - 15 μW/cm<sup>2</sup> indoor in 200 lux
- ▶ Lightweight and thin
  - Cells are 110 μm thick and 1 W/g
- ▶ Flexible
- ▶ Full sun to artificial and low light





# Solar Powered Beacon

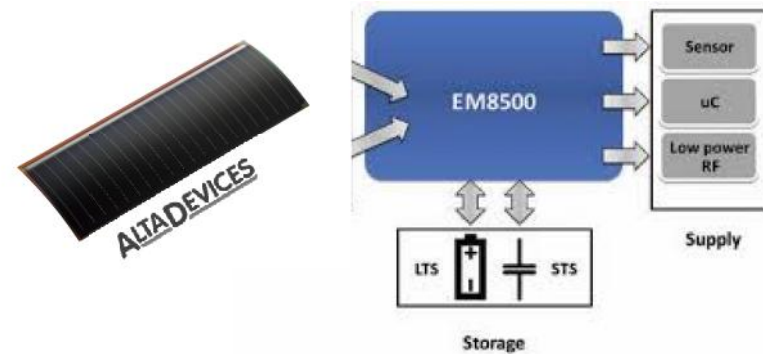
## In Very Low Light Environments

SMALL 5 CM<sup>2</sup> 100  $\mu$ W GALLIUM ARSENIDE SOLAR CELL  
EXTREMELY LOW POWER ENERGY HARVESTING



# Extremely low power Energy Harvesting

- ▶ One example of an extremely low power energy harvester is the EM Microelectronics EM8500.
  - Designed to harvest sources as low as 3 microwatts.
  - Ideal for mating with a tiny solar cell to create an ultra low light energy harvester.



EM MICROELECTRONIC

A COMPANY OF THE SWATCH GROUP

# Beacons

- ▶ iBeacon is a commonly used protocol developed by Apple.
  - Bluetooth low energy broadcasted identifier and minimal data used to determine the Beacon's physical location relative to the smart device (ie. smart phone)
    - EM Microelectronics EMBC01 is an example of a BLE proximity Beacon
  - Extremely low power but is often used in remote locations where battery replacement is costly and causes down time.
  - Solar power can eliminate changing batteries in Beacons or other low power mobile/remote device.

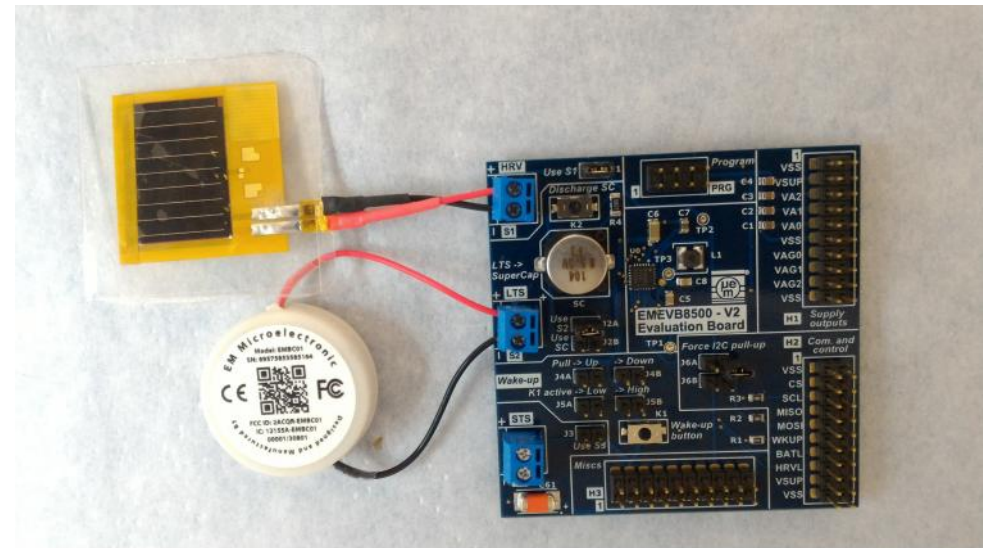


EM MICROELECTRONIC

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# Solar Powered Beacon

- ▶ Power density of GaAs solar cell harvests 100  $\mu\text{W}$  in artificial light in a small area 5  $\text{cm}^2$
- ▶ EM Microelectronic EMEVB8500 evaluation board
- ▶ EM Microelectronic EMBC01 Beacon



*Solar Beacon in a tiny package operates forever as long as there is a few hours of daily light*



# Develop a Solar Powered IoT Device

HOW MUCH SOLAR?

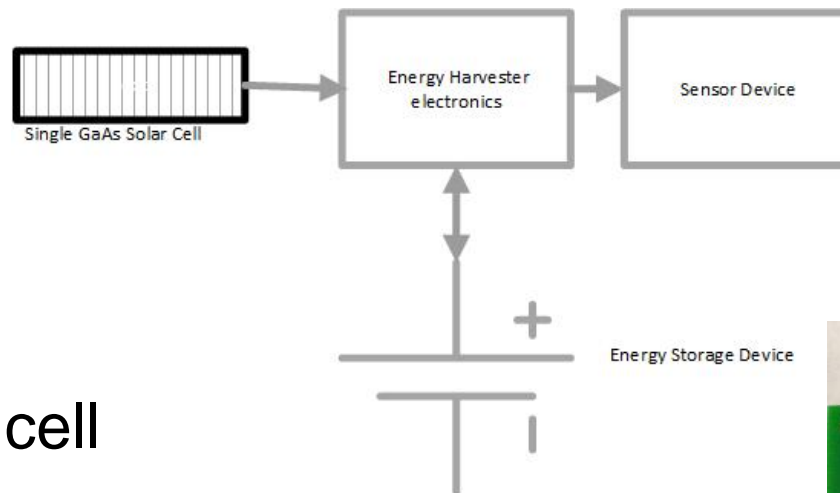
COMMERCIALLY AVAILABLE SENSORS, SUPERCAP, AND SOLAR CELL

OPTIMIZING POWER CONSUMPTION

PRODUCT DESIGN INTEGRATION

# Develop a Solar Powered BLE Sensor

## Architect the simple design



- Solar cell
- Energy harvesting IC
- Energy Storage
- Sensors and other electronics



# How Much Solar?

1. Calculate the load's average energy consumption in a 24 hour day in Watt-Hours
  2. Divide by the battery efficiency (about 80%)
  3. Divide by the energy harvesting electronics efficiency (about 80%)
  4. Estimate the number of hours of light (ie. how long the lights are turned on)
  5. Divide solar energy needed by the lighted hours
1. Example 1 mW-Hrs.
  2.  $1 \text{ mW-Hrs} / 80\% = 1.25 \text{ mW-Hrs.}$
  3.  $1.25 \text{ mW-Hrs} / 80\% = 1.56 \text{ mW-Hrs.}$   
Result is the solar energy needed in one day in W-Hrs.
  4. Example 12 Hrs.
  5.  $1.56 \text{ mW-Hrs.} / 12 \text{ Hrs.} = 130 \mu\text{W}$   
Result is the solar power needed

*A single 10 cm<sup>2</sup> GaAs solar cell can harvest 130  $\mu\text{W}$  in 100-200 Lux*

# Choose an Energy Harvesting Device

## Analog Devices

- ▶ Analog Devices ADP5090 is an ultra-low power, boost dc-to-dc converter.
- ▶ The ADP5091 is a newer device with faster startup



## Texas Instruments

- ▶ BQ25504 ultralow power energy harvesters and charger
- ▶ BQ25505 for primary battery extension designs
- ▶ BQ25570 adds an integrated buck regulator.



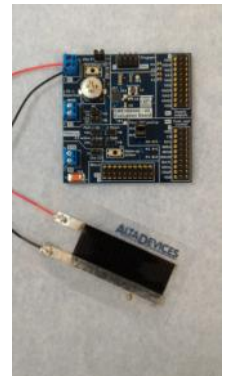
## ST Microelectronics

- ▶ The SPV1050 is an ultra-low power and high-efficiency energy harvester and battery charger
- ▶ The SPV1040 is a low power, step-up converter with embedded Perturb and Observe MPPT algorithm,



## EM Microelectronics

- ▶ EM8500 is an integrated power management solution for ultra-low power applications in the  $\mu\text{W}$  to  $\text{mW}$  range.



## Choose Some Sensor Electronics

- ▶ There are many commercially available BT-BLE Sensors
  - Environmental Sensors
    - myBlue temperature sensor
  - Texas Instruments Sensor Tag
    - Development kit with many sensors
    - CC2650 Microcontroller with built-in BLE

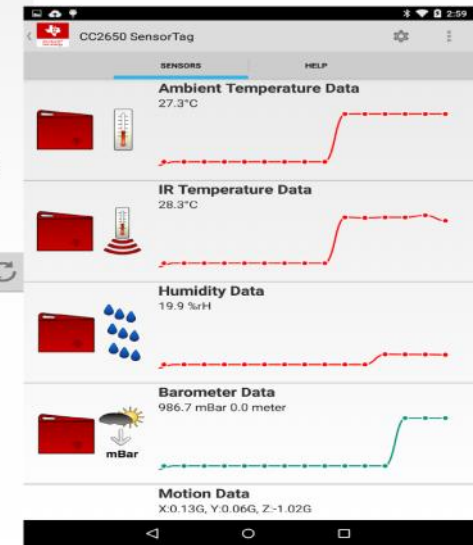
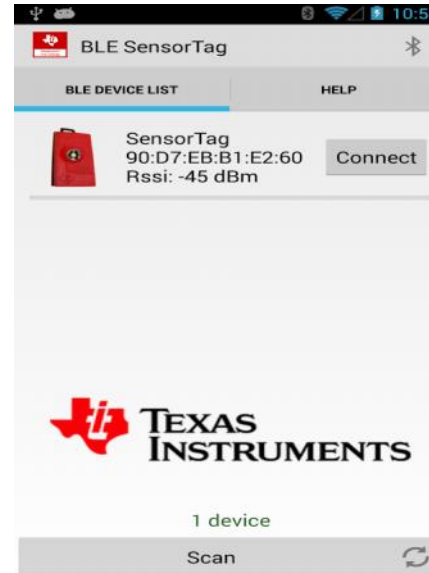


*Or use your own microcontroller, radio, and sensors*



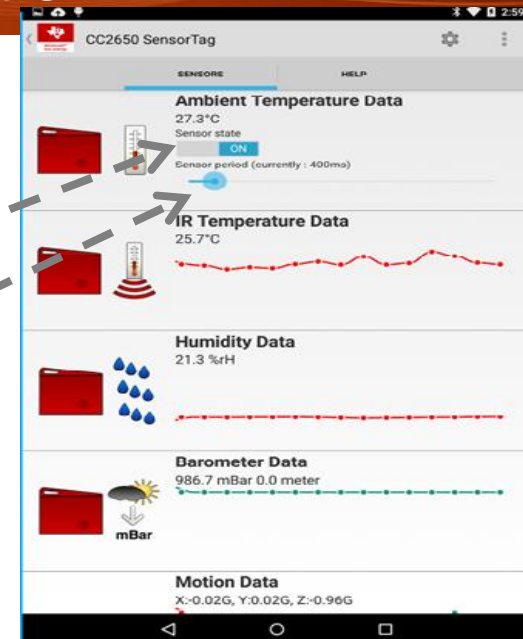
# Add More Sensors

- Texas Instruments CC2650STK Bluetooth BLE Sensor Tag Development Kit
- TI sensor tag include several sensors – although it is not optimized for low power



# Optimizing Power Consumption

- Troubleshooting
  - If the supercap/battery is too small - needs to be fully charged before plugging in the sensor tag
  - The sensor tag default settings use too much power
- Use the App to lower the power consumption
  - Turn off unused sensors
  - Change BLE broadcast interval
  - Monitor power and optimize
- Further optimize to reduce power by modifying the sensor tag firmware
  - Use the TI *CC-DEVPACK-DEBUG* development and debug pack
  - Comes with Code Composer dev environment



# Integrating Solar into Product Design



- ▶ Many mounting options
  - Product enclosure surface
  - PCB
  - Flex circuit
- ▶ Protection from elements
  - Lamination or encapsulation
- ▶ Flexible cell allows mounting on curved surfaces.



# Takeaways

- For further information
  - Alta Devices Thin-Film GaAs Solar cells  
<http://www.altadevices.com>
  - Analog Devices energy harvesting  
<http://www.analog.com>
  - Texas Instruments Sensor Tag and energy harvesting  
<http://www.ti.com>
  - EM Microelectronics energy harvesting and Beacon  
<http://www.emmicroelectronic.com>
  - ST Microelectronics energy harvesting  
<http://www.st.com/>



Smart Devices



Smart Home



Smart Cities



Smart Agriculture

The logo for ALTA DEVICES is displayed in a large, white, sans-serif font. The letters 'A', 'L', 'T', 'A', 'D', 'E', 'V', 'I', 'C', 'E', and 'S' are all in uppercase. The letters 'A', 'L', 'T', 'A', 'D', 'E', and 'V' have a thin white horizontal line underneath them. The logo is centered on a dark red background that features a decorative pattern of many thin, wavy, light red lines that create a sense of motion and depth.

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Questions?

For further information see [www.altadevices.com](http://www.altadevices.com)  
Or email [info@altadevices.com](mailto:info@altadevices.com)