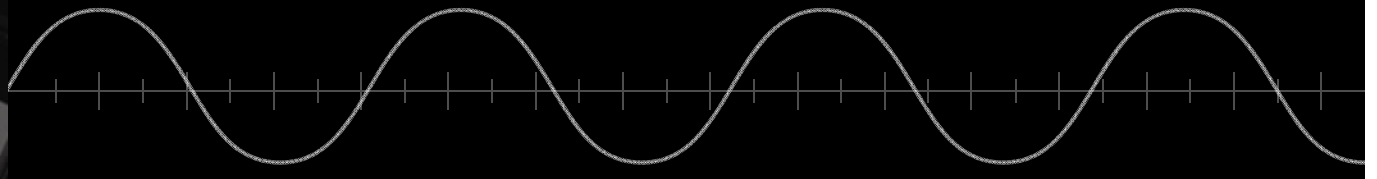


Advancements in Energy Harvesting Transducers and the Challenges they Present for Power Management Solutions

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Linear Technology Corporation
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Outline:

- **Transducers**
 - **Manufacturers (Advertised Products)**
 - **Market Challenges?**
 - **How Much Power is Available?**
 - **Power Management Challenges?**
- **Examples**
 - **Solar**
 - **TEG**
 - **Vibration**
- **If Energy Harvesting Alone is Not Enough...**
 - **Extending Battery Life with Energy Harvesting**

Energy Harvesting Transducers Manufacturers (Advertised Product)



Thermoelectric Generator or Thermopile (Heat)

- Marlow Industries(EverGen), Micropelt(TE-Power),
- Perpetua (Power Puck), Nextreme(eTEG/WPG)



Piezoelectric (Motion / Vibration / Strain)

- Mide (Vulture), PI Ceramics (P-876) , MicroGen (BOLT™),
- Smart Materials (M8528P2, M8557P2, M8585P2),
- T.M.S. AUTO PARTS CO LTD;alibaba.com (piezo bending generators)



Photovoltaic (Light)

- G24i(Indy,DOM,COM), Solar Print(SP5848 DSSC),
- Panasonic(Amorton)

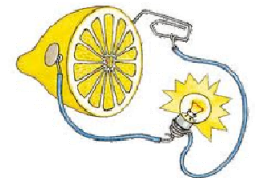
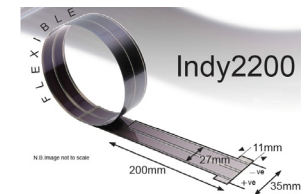
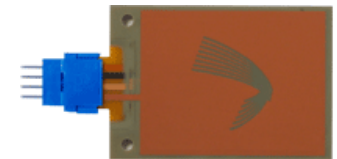


Galvanic (Moisture)

- Components available to work with minimal voltages

Electromagnetic (Motion / Vibration / Induction)

- Perpetuum(PMG FSH)



Energy Harvesting Transducers

Market Challenges



Thermoelectric Generator or Thermopile (Heat)

- Approvals from Field Trials



Piezoelectric (Motion / Vibration / Strain)

- High-Volume Application to Reduce Transducer Pricing



Photovoltaic (Light)

- None – Deployed in many applications



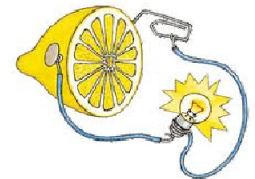
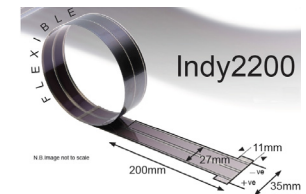
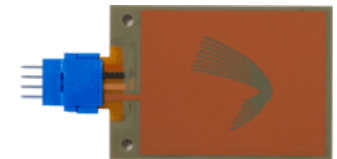
Galvanic (Moisture)

- None – Deployed in farming operations



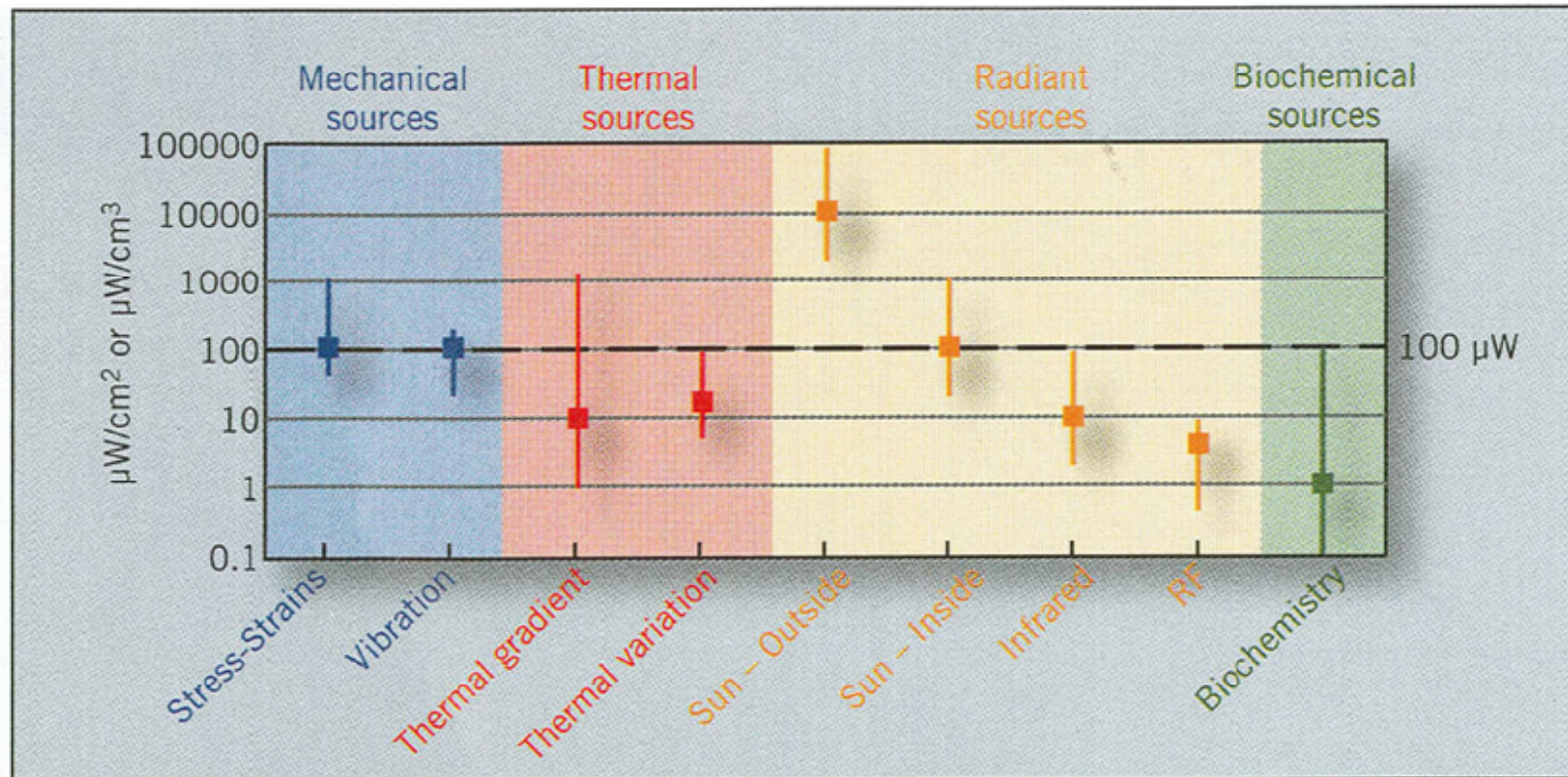
Electromagnetic (Motion / Vibration / Induction)

- Low-cost small disposable or re-usable transducer would enable large market in asset tracking.



Energy Harvesting Transducers

How Much Power is Available?



A comparison of ambient energy sources (before conversion). (Source: CEA-Leti).

Ambient Energy is Only Part of the Story...

Energy Harvesting Transducers

Power Management Challenges



Thermoelectric Generator or Thermopile (Heat)

- **Vin Dynamic Range**(20mV-200mV),
- **Low Impedances**(3.5Ohms),
- **Higher Impedance TEGs**(150-300Ohms),
- **Thermal Impedance of TEG and System for desired DT**



Piezoelectric (Motion / Vibration / Strain)

- **AC Source Voltage, Vin Dynamic Range**(4Vpp-200Vpp),
- **High Source Impedance**(80k-900kOhms)



Photovoltaic (Light)

- **Maximum Power Point Operation**



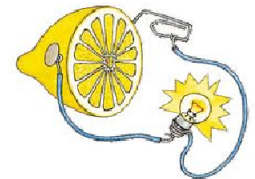
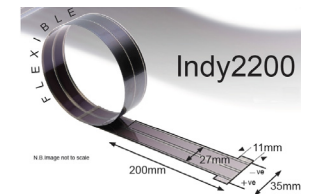
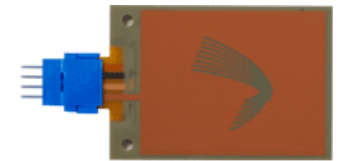
Galvanic (Moisture)

- **Low Voltage, Low Impedance**



Electromagnetic (Motion / Vibration / Induction)

- **AC Source Voltage, Vin Dynamic Range**(2Vpp-20Vpp),
- **Source Impedance**(4k-800kOhms)



How Much Power is Available at the LOAD ?

Available LOAD power depends on:

- **Energy source**
- **Transducer**
- **Power conversion efficiency**

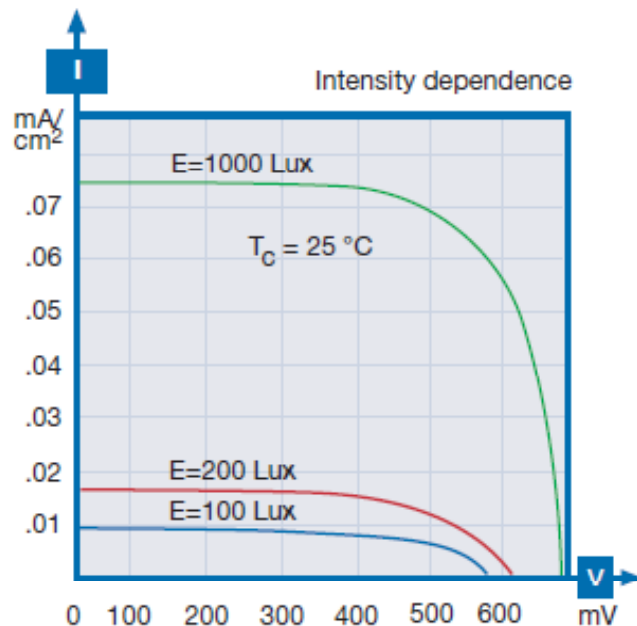
→ **Each energy source needs to be quantified**

→ **Each source requires an optimized transducer**

→ **Each source requires an optimized power manager**

Solar Energy Considerations

[Light Source]		Sunlight	Fluorescent light	
Condition		Illuminance (lux)	Condition	Illuminance (lux)
Direct sun		100,000 to 120,000	Design stand (partially illuminated)	Around 1,000 1046mW / m ²
Bright		50,000 to 100,000	Office/conference room	300 to 600
Cloudy		10,000 to 50,000	Restaurants/coffee shops	Below 200 <292mW / m ²
Rain		5,000 to 20,000		

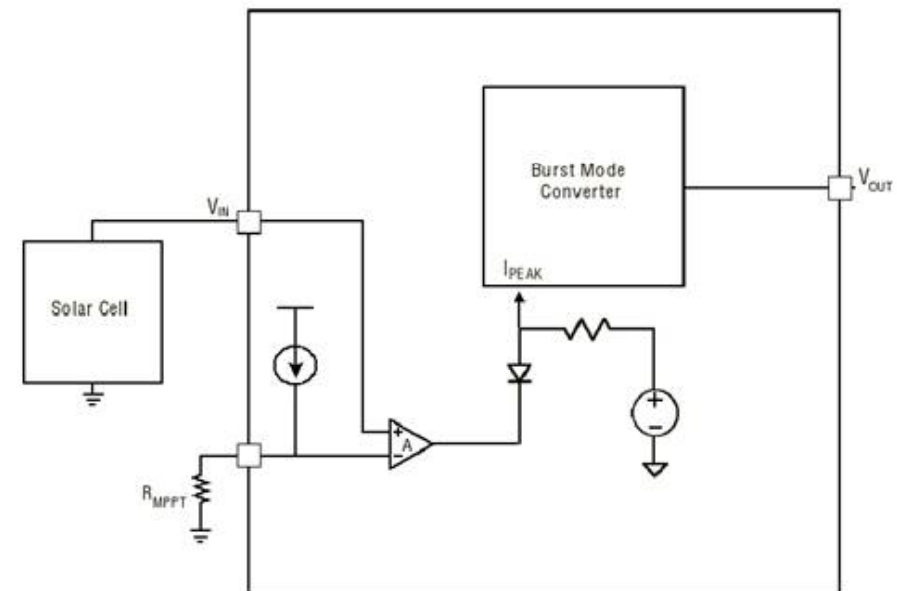
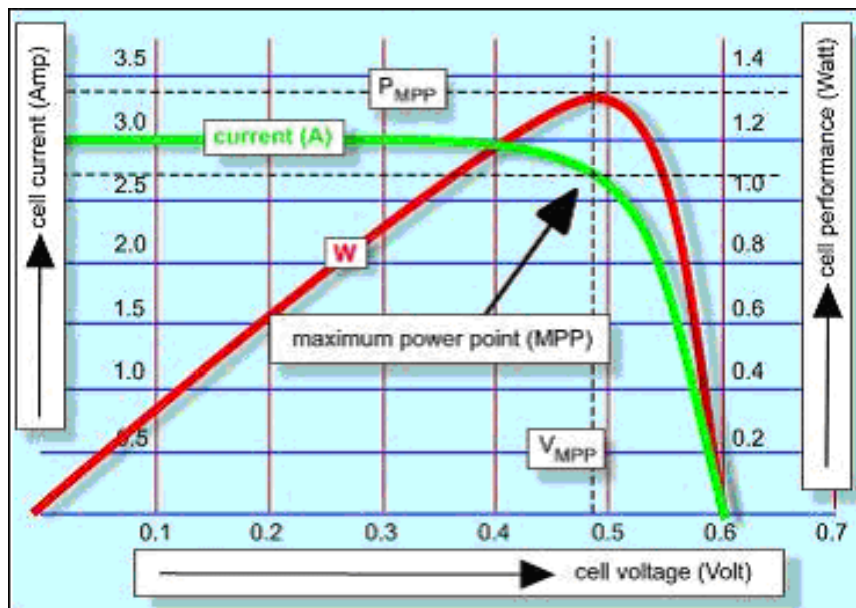


- Solar cell P_{OUT} depends on Lux (lumens / m²)
(1 lux = 1.46mW of EM power at 540 terahertz / m²)
- Lux varies greatly from indoors to outdoors
- Lux easily measured with a light meter



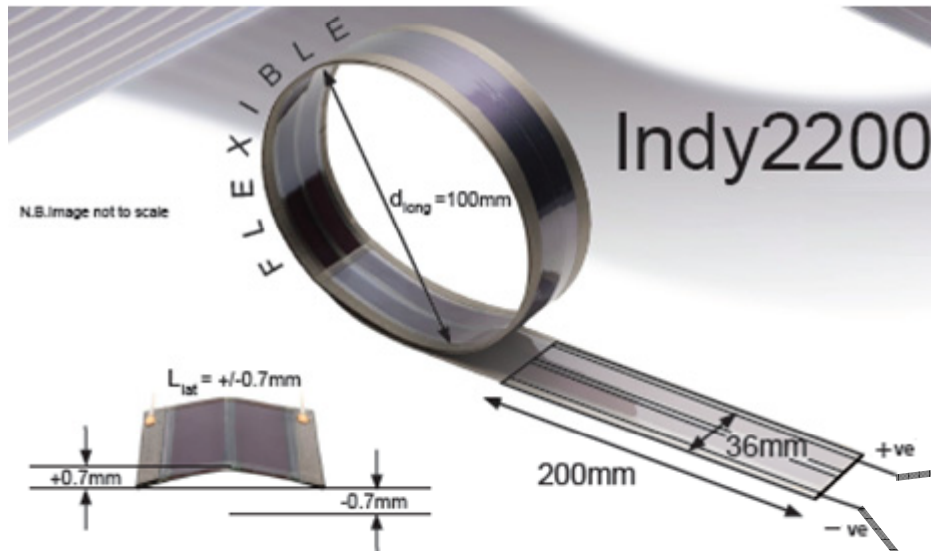
Solar Power Management Considerations

- Series / parallel combinations optimize panel voltages
- Maximum power point tracking / control optimizes energy transfer



Solar Example #1

G24i Indoor Dye Sensitized Solar Cell (1 Volt Panel)



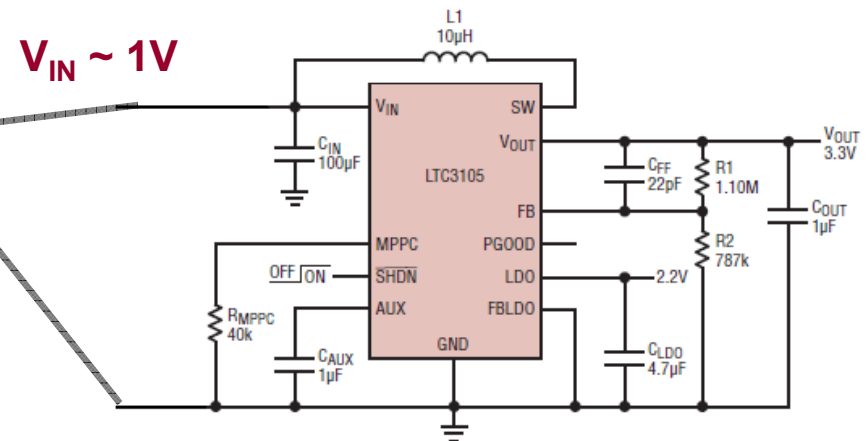
Output:

$$V_{OUT} = 3.3\text{V}$$

$$I_{OUT} = 20\mu\text{A} \quad @ \quad 200 \text{ lux}$$

$$I_{OUT} = 200\mu\text{A} \quad @ \quad 1000 \text{ lux}$$

LTC3105
 Low Voltage Boost Converter
 with Maximum Power Point Control
 (min V_{IN} 250mV)



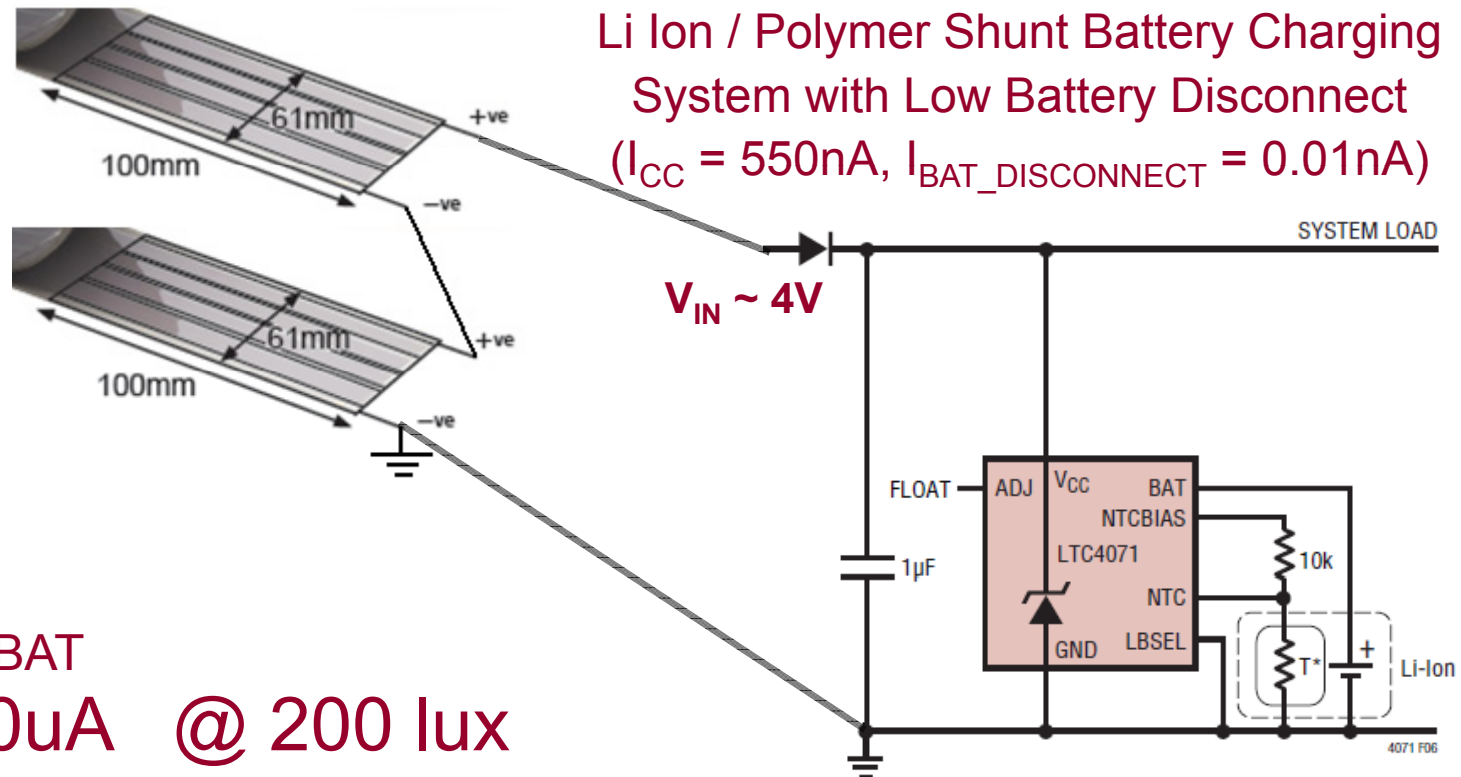
Solar Example #2

Simple Method for Charging a Battery:

LTC4071

Li Ion / Polymer Shunt Battery Charging System with Low Battery Disconnect
 ($I_{CC} = 550\text{nA}$, $I_{BAT_DISCONNECT} = 0.01\text{nA}$)

Indy4100



“Output”:

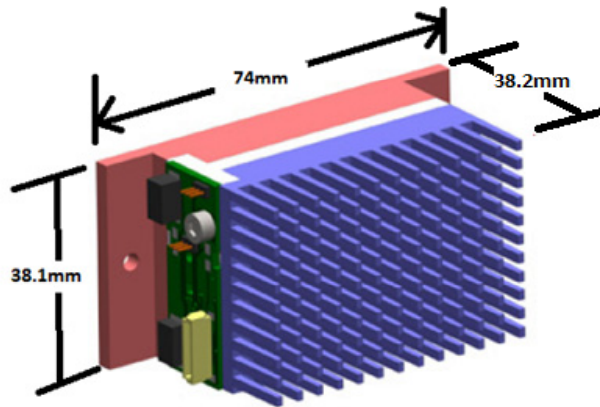
$$V_{OUT} \sim V_{BAT}$$

$$I_{CHG} \sim 90\mu\text{A} \quad @ \quad 200 \text{ lux}$$

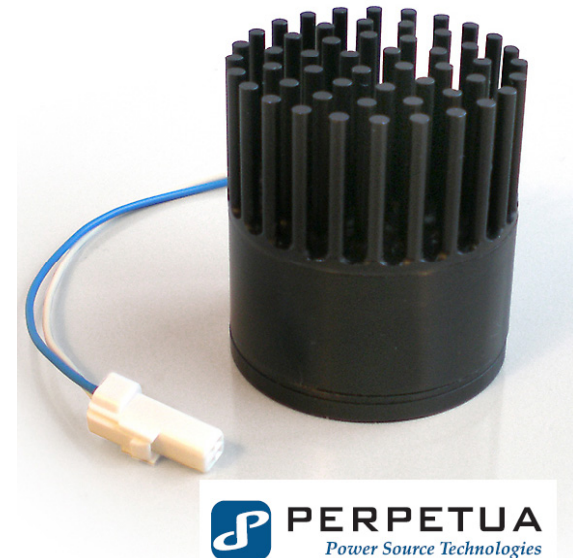
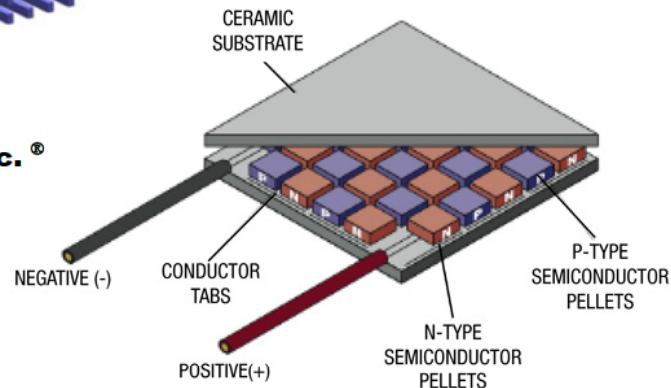
$$I_{CHG} \sim 450\mu\text{A} \quad @ \quad 1000 \text{ lux}$$

Thermal Energy Considerations

TEGs (Thermoelectric Generators)

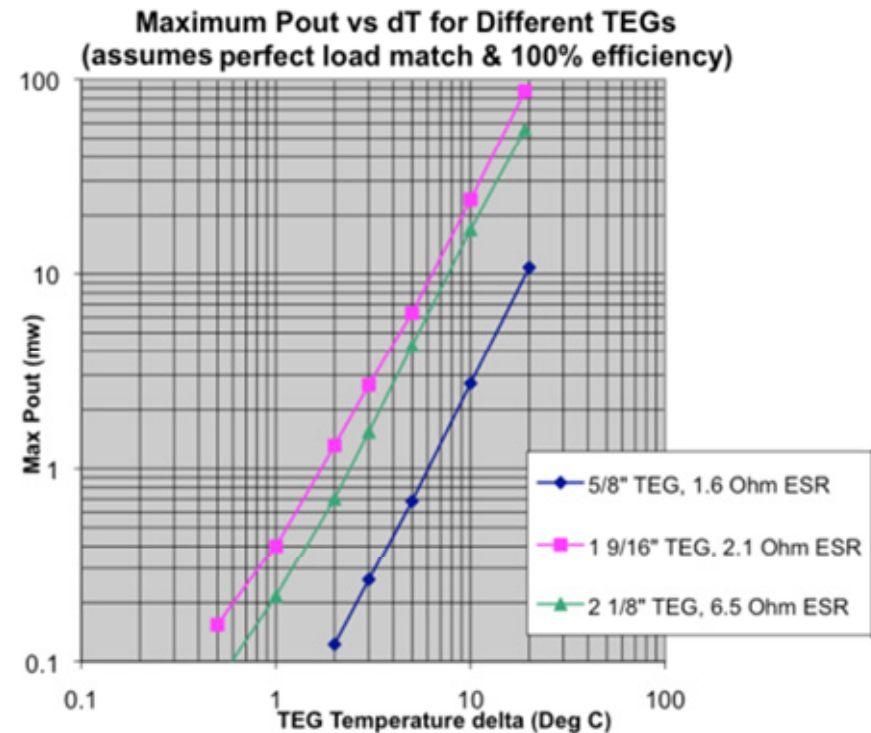
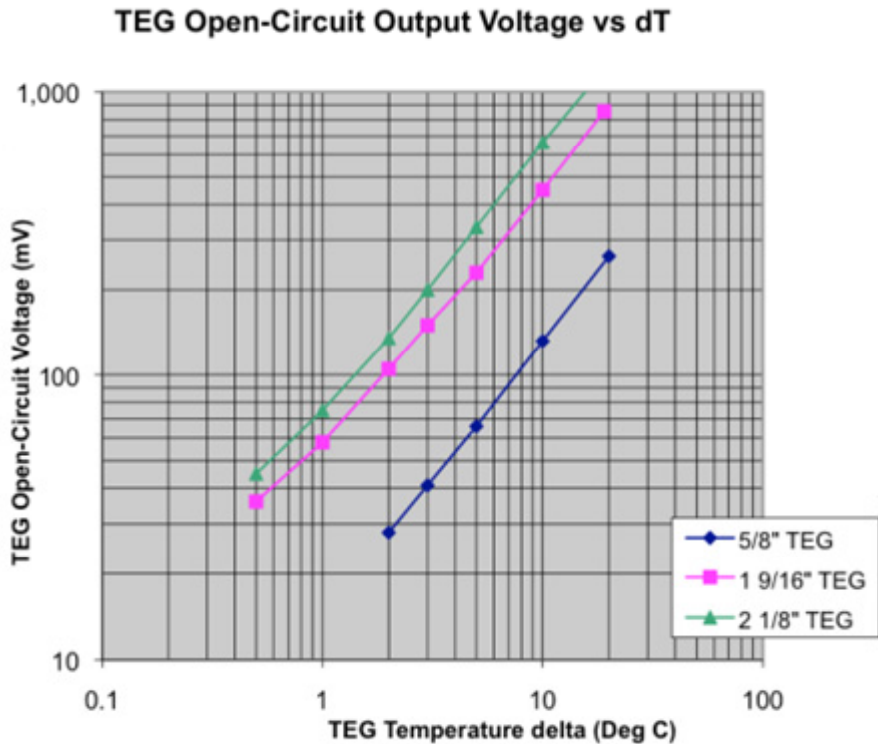


marlow industries, inc.[®]
Subsidiary of II-VI INCORPORATED



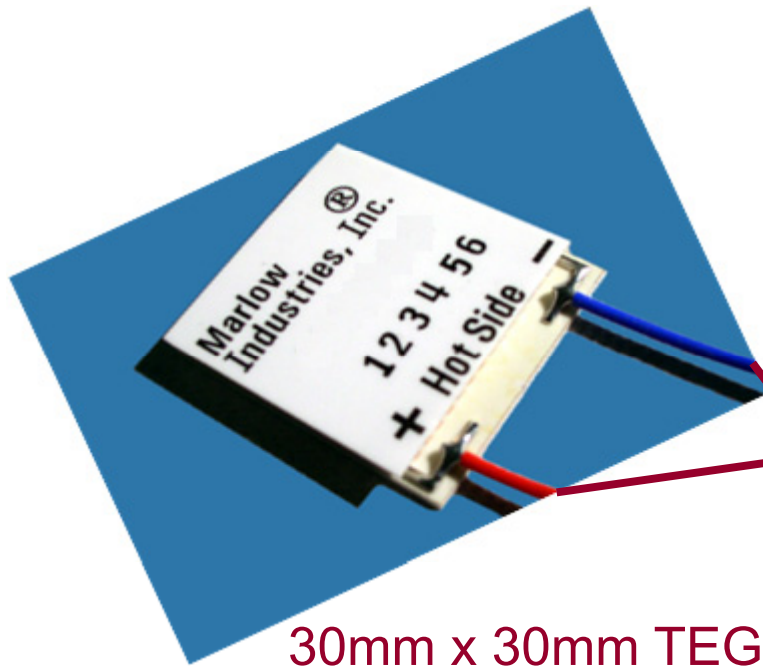
- VOUT proportional to temperature differential
- Need to maintain a temperature gradient across TEG
- → Heatsinks required

TEG Characteristics



- TEG open ckt voltages are very low
- TEG output impedance also very low
- TEG's require highly specialized power management

Thermoelectric Example #1

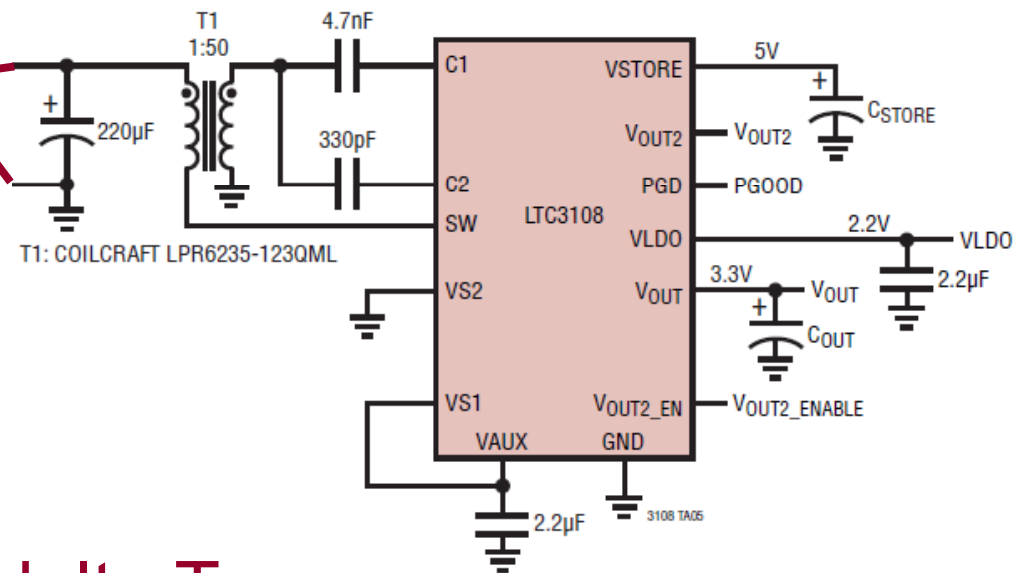


30mm x 30mm TEG

LTC3108

Ultralow Voltage Step-Up Converter
and Power Manager
(min $V_{IN} = 20\text{mV}$)

$V_{IN} \sim 20\text{mV} - 500\text{mV}$



Output:

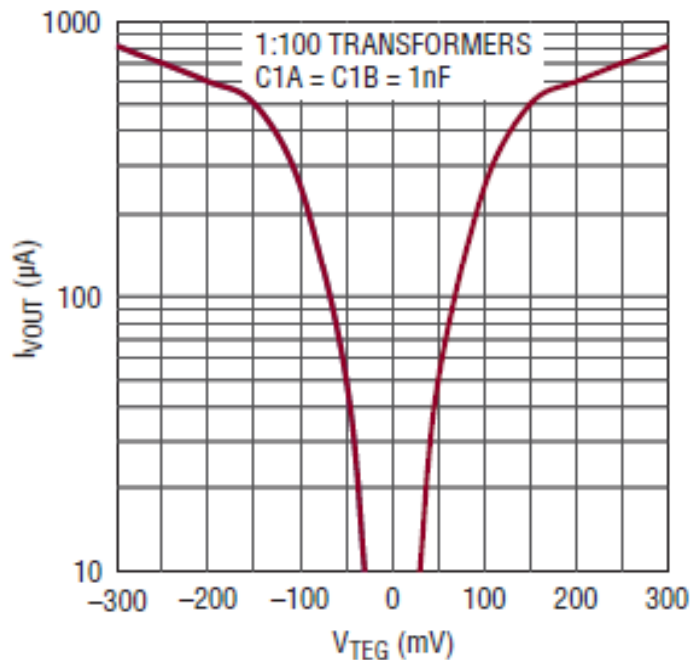
$$V_{OUT} = 3.3\text{V}$$

$$I_{OUT} = 60\mu\text{A} \quad @ \quad 10^\circ\text{C} \text{ delta } T$$

$$I_{OUT} = 400\mu\text{A} \quad @ \quad 30^\circ\text{C} \text{ delta } T$$

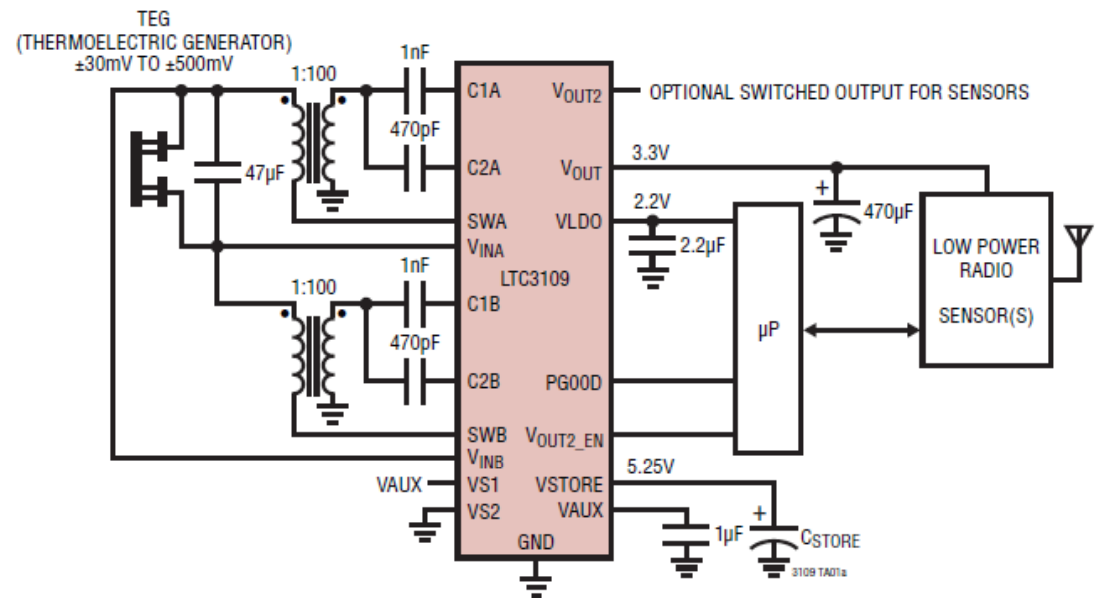
Thermoelectric Example #2

V_{OUT} Current vs TEG Voltage



LTC3109

Auto-Polarity, Ultralow Voltage Step-Up Converter And Power Manager
(min $V_{IN} = \pm 30\text{mV}$)



Output:

$$V_{OUT} = 3.3\text{V}$$

$$I_{OUT} = 60\mu\text{A} \quad @ \quad \pm 10^\circ\text{C} \text{ delta } T$$

Vibration Energy Considerations

What does the vibration source look like?

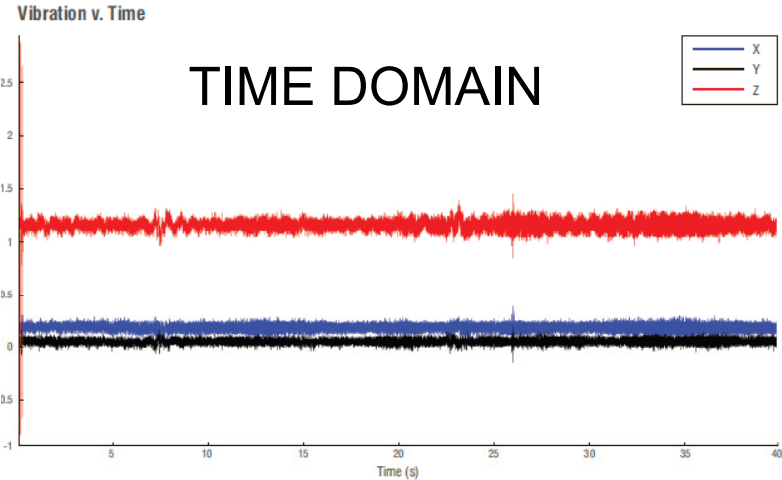
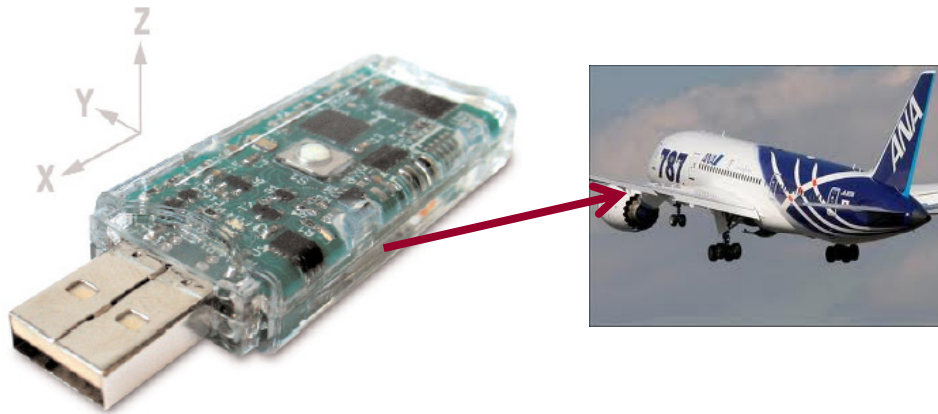


Figure 2: Time domain response of a commercial jumbo jet during taxiing.

→ FREQUENCY DOMAIN

SLAM STICK™
HIGH SPEED • PORTABLE • RECHARGEABLE • DATA LOGGER

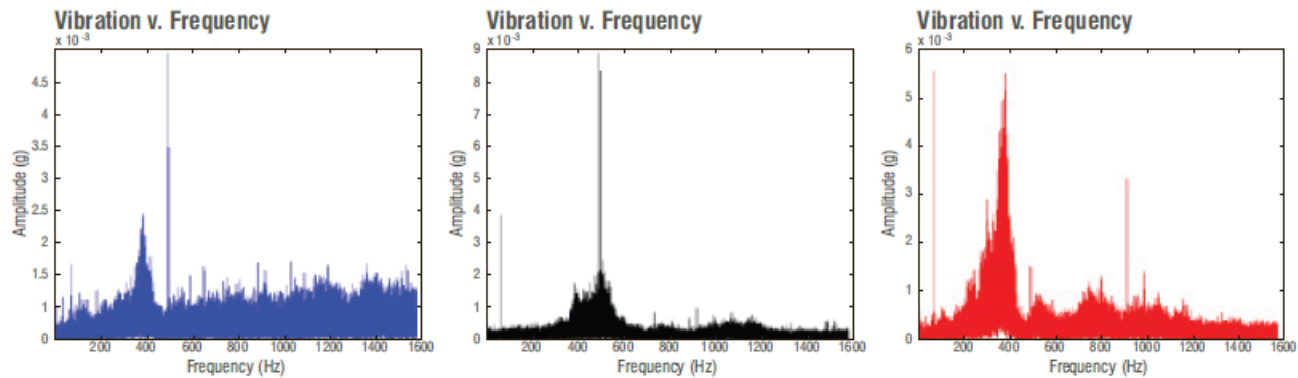
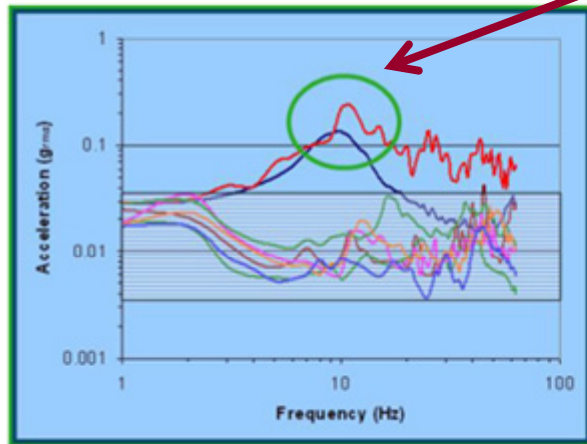


Figure 5: 1-D FFTs of vibration data during cruise

Vibration Transducers

Frequency response must match or power falls off quickly

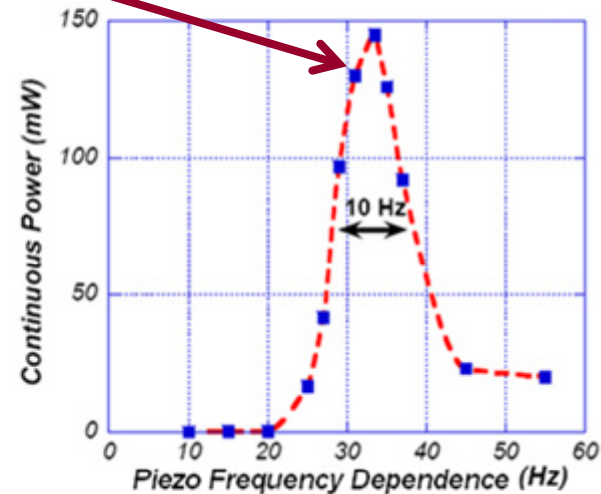
Source



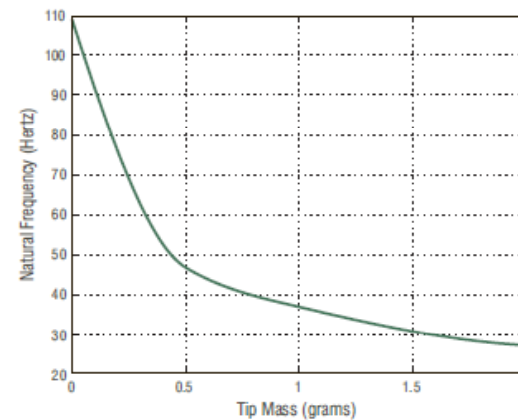
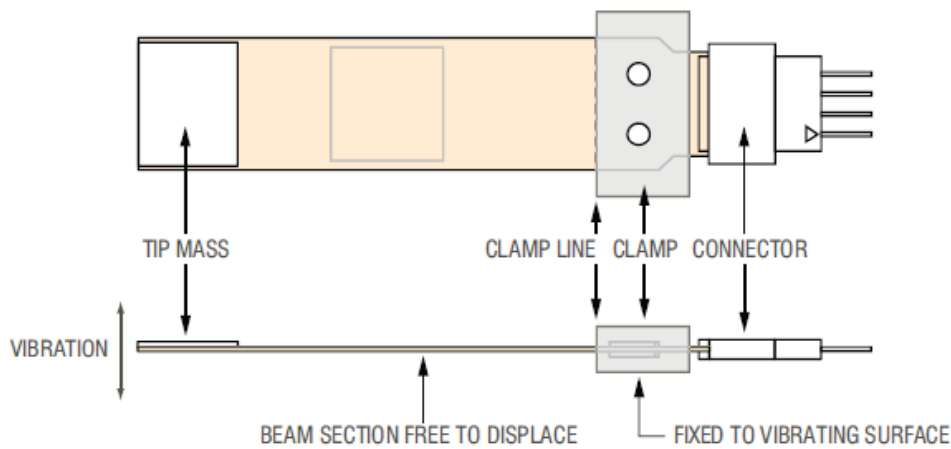
Interior and exterior vehicle vibration data on automobiles, trucks and minivans.

Source: Adaptive Energy Corporation

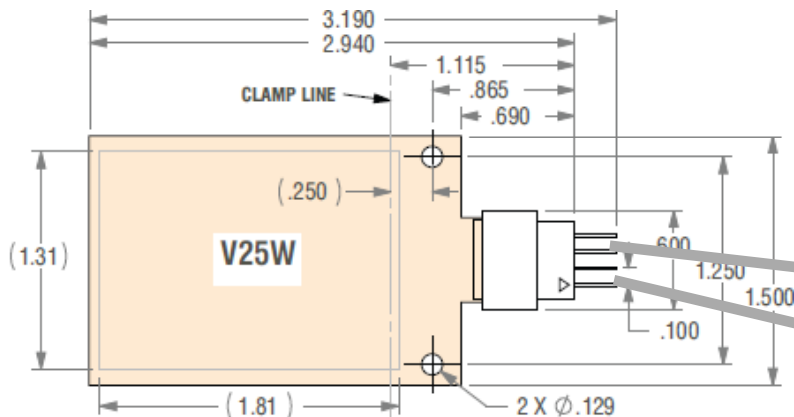
Transducer



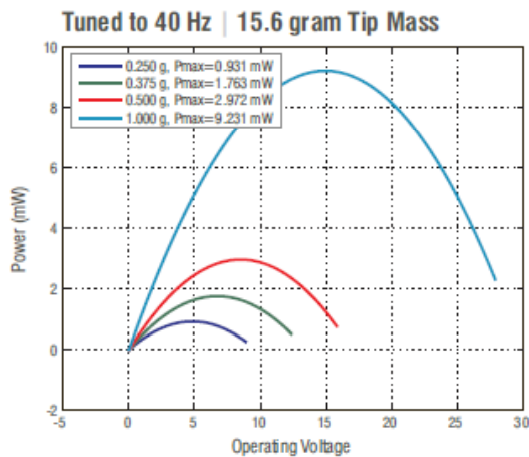
Source: Advanced Cerametrics Corporation



Vibration Source #1 – Piezoelectric

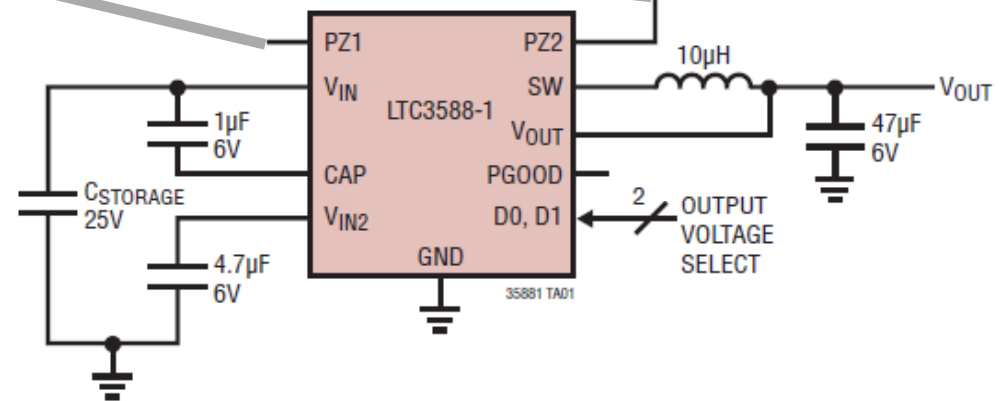


MIDÉ



LTC3588

Piezoelectric Energy Harvesting
Power Supply
($I_{CC} = 900\text{nA}$)



Output:

$$V_{OUT} = 3.3\text{V}$$

$$I_{OUT} = 200\mu\text{A} @ 0.25\text{g} / 40\text{Hz}$$

Vibration Source #2 – Electromechanical

perpetuum

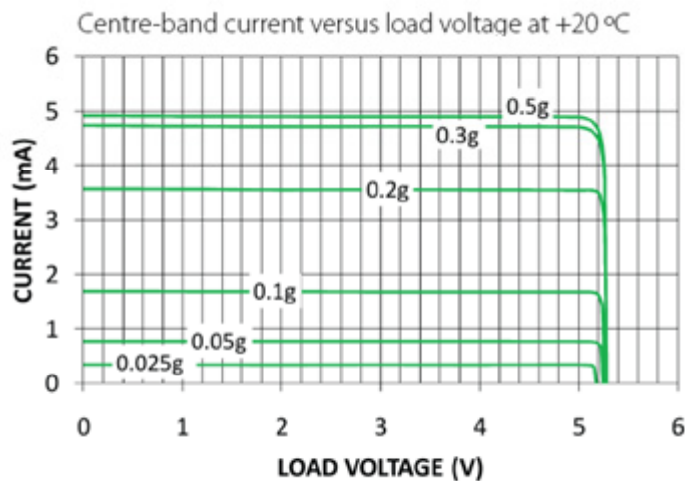
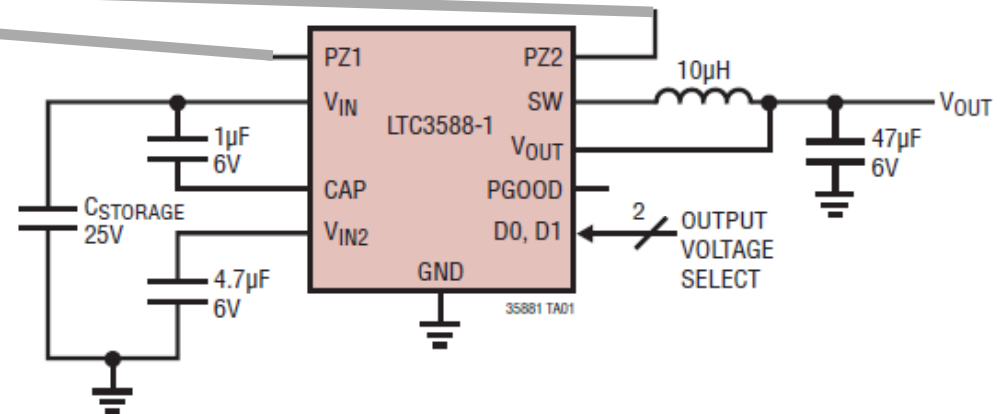
LTC3588

Piezoelectric Energy Harvesting
Power Supply
(Eff ~ 90% @ $V_{IN} \sim 5V$)

PMG FSH



$V_{IN} \sim 5V$



Output:

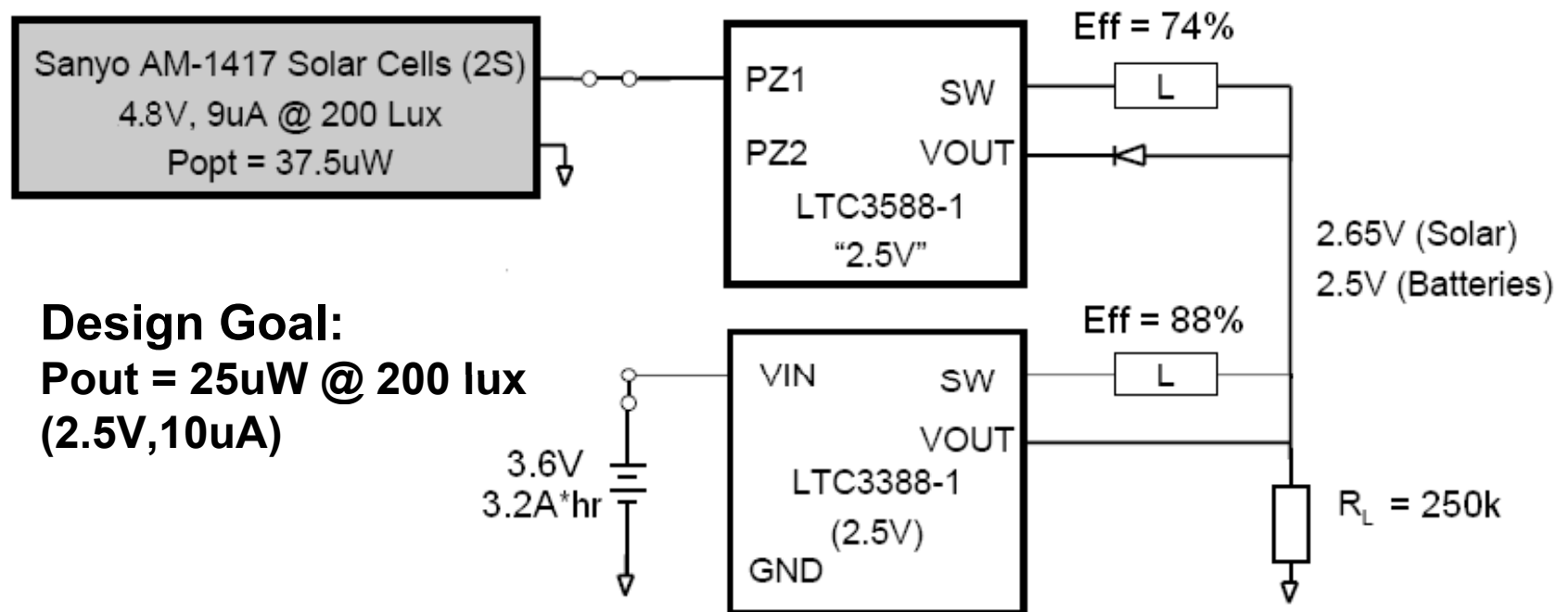
$$V_{OUT} = 3.3V$$

$$I_{OUT} = 400\mu A @ 0.025g !!!$$

If Energy Harvesting Alone is Not Enough...

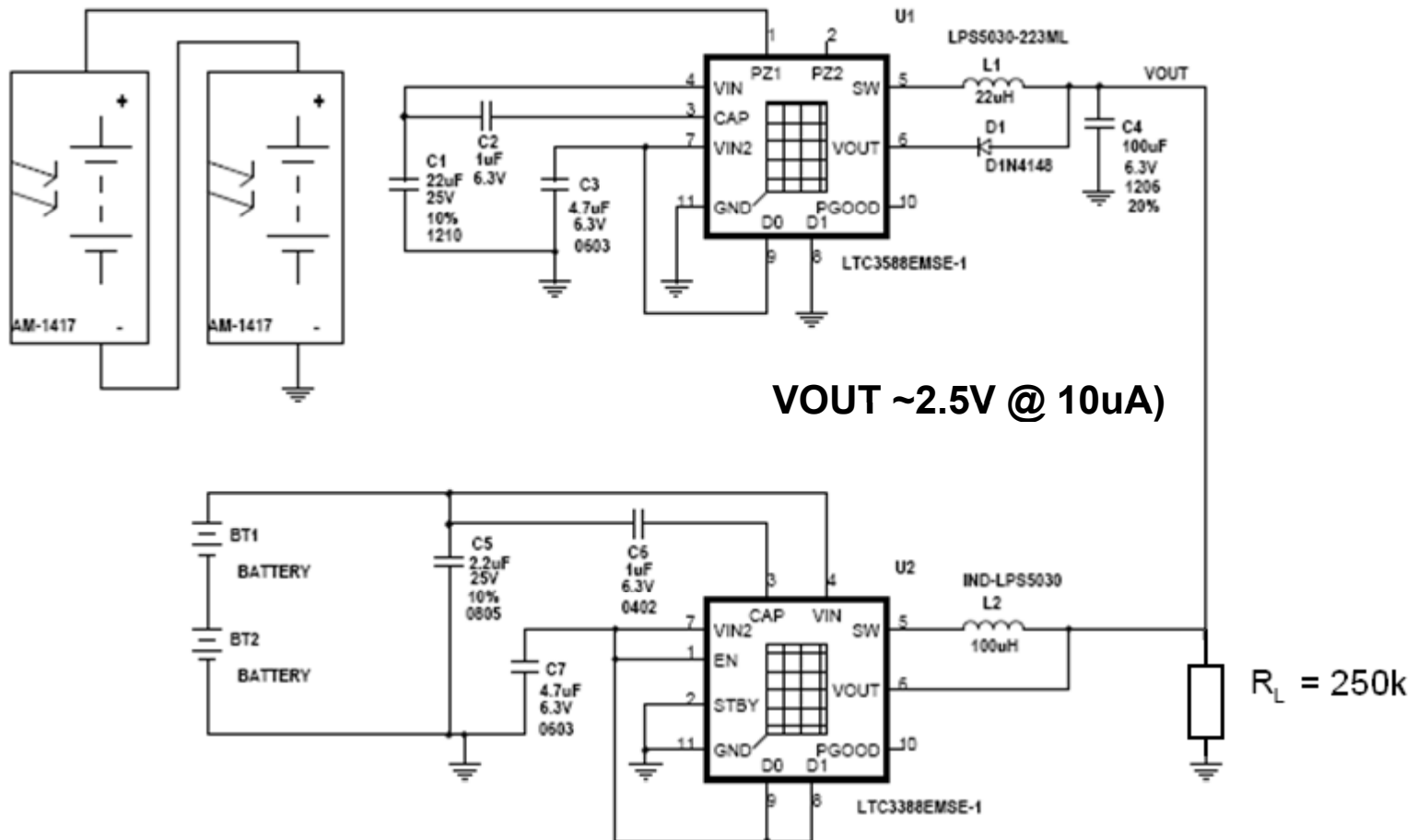
Use Energy Harvesting to Extend Battery Life:

Load gets power from either indoor solar or
Li primary cells (0.66% / year self discharge)



Battery Life Extender

Solar Powered Thermostat with Battery Backup



Low Power EH + Battery Solutions

Solar Powered Thermostat with Battery Backup



LTC3588-1

LTC3388-1

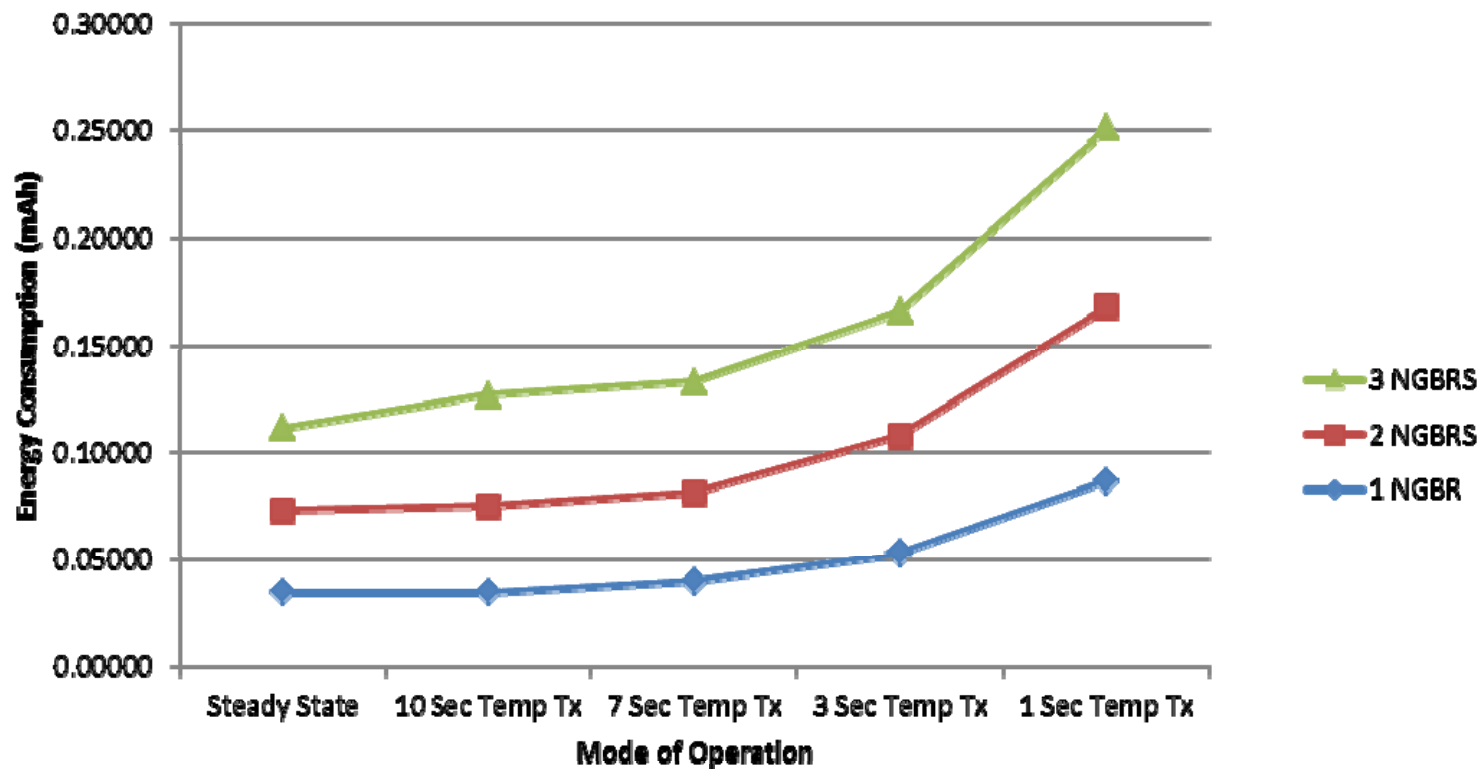


Available Output Power:
25uW @ 200 lux
 $V_{OUT} = 2.5V, I_{OUT} = 10\mu A$

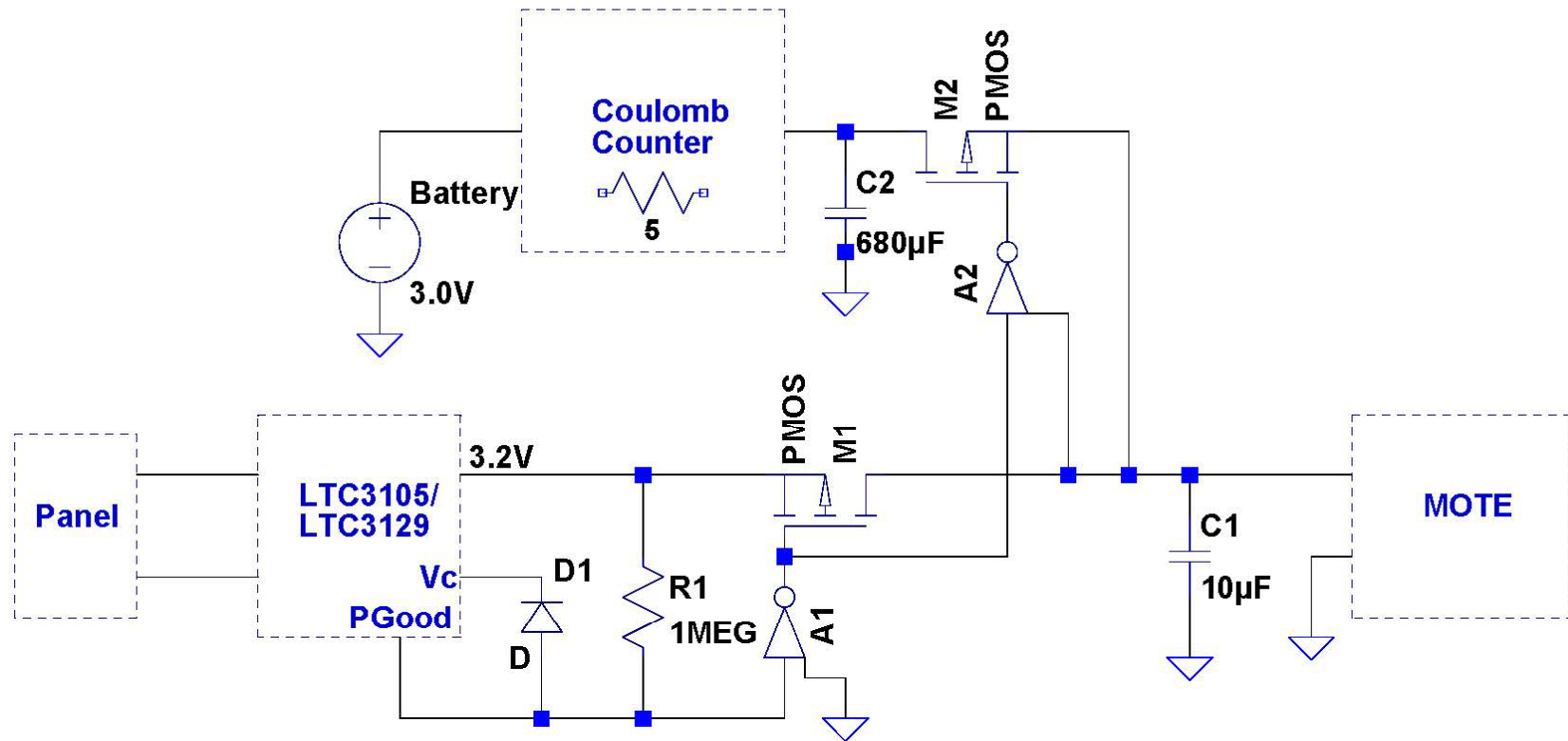
**Batteries take over when
 light source is gone**

Wireless MESH Network Example – Energy Requirement as a function of TX and Neighbors

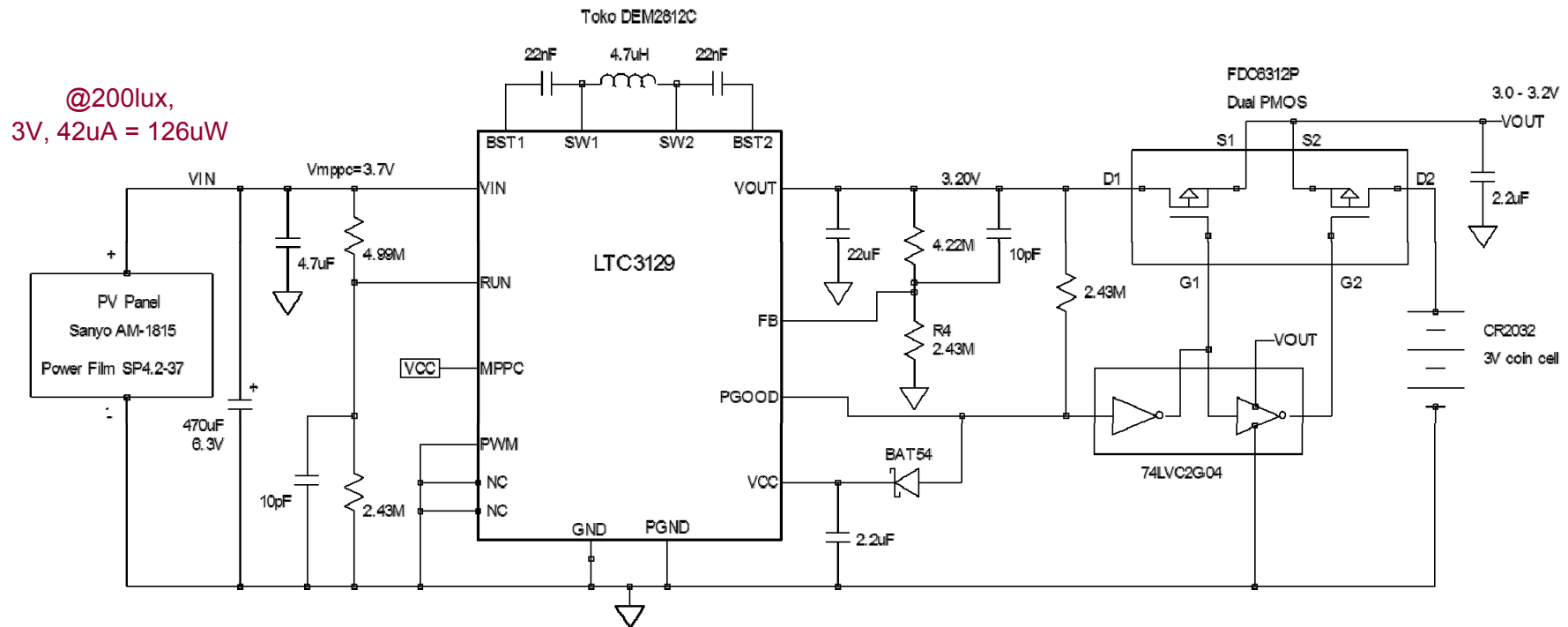
Average Energy Consumption as a function of Tx and Neighbors



Battery Life Extender - Basic System Block Diagram



Buck-Boost with Battery Switch-Over Circuit



- 3129 switch-over circuit switches between Battery and Solar

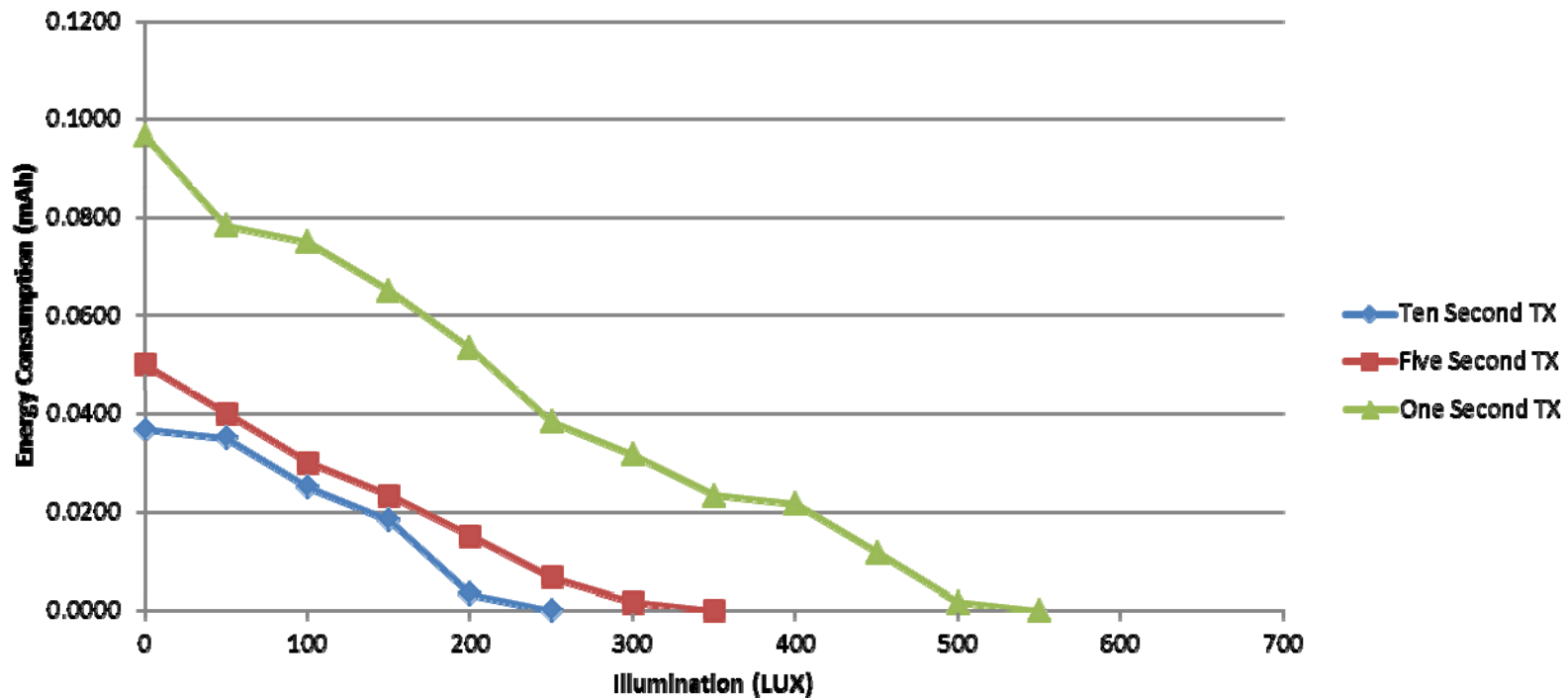
Buck-Boost with Battery Switchover



- Here solar is barely able to supply load, As V_{in} drops, it hits RUN threshold, part stops switching, runs off Vbat

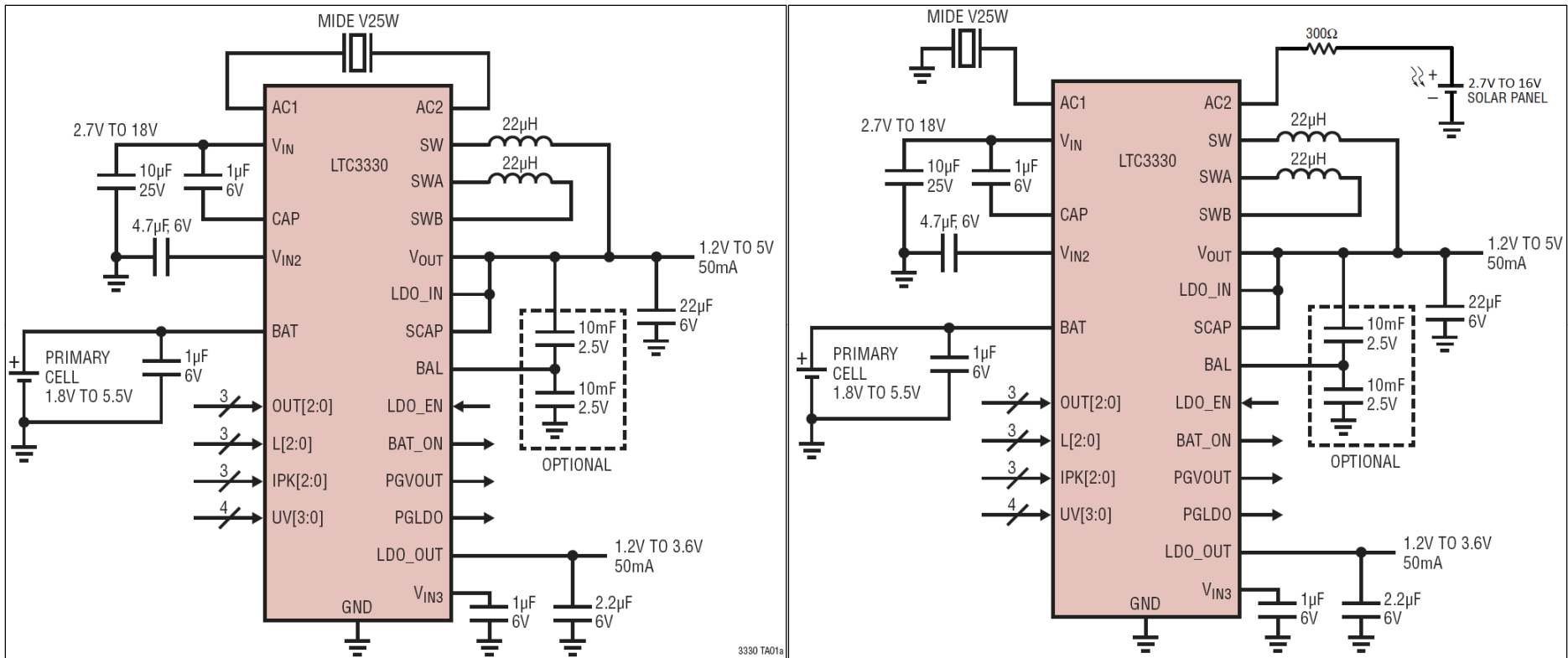
Extending Battery Life with Energy Harvesting

**Battery Energy Consumption vs. Flourescent Illumination
LTC3129**



- Sanyo AM-1815 (1211)
- CR2032, 3V Lithium

Use Energy Harvesting to Extend Battery Life



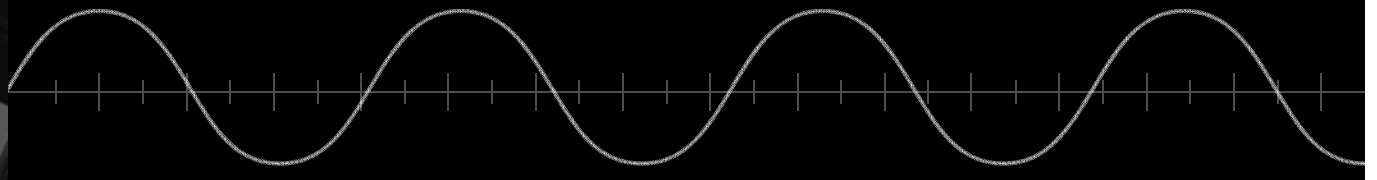
- Piezoelectric and
- Primary Cell Battery

- Piezoelectric, Solar and
- Primary Cell Battery

- AC1 and or AC2 to VOUT = BUCK
- BAT to VOUT = Buck-Boost

Advancements in Energy Harvesting Transducers and the Challenges they Present for Power Management Solutions

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Applications Manager
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Thank You



Energy Harvesting Solutions

Energy source	Transducers	LTC Power Management ICs	Typical P_{OUT} @ $V_{OUT} = 3.3V$	Maximum P_{OUT} @ $V_{OUT} = 3.3V$
Indoor Solar (200lux – 1000lux)	Photovoltaic Cells (100cm ²)	LTC3105 LTC4071 LTC3129 LTC3459 LTC3330	100uW – 1mW	>100mW
Outdoor Solar (1000lux – 50000lux)	Photovoltaic Cells (100cm ²)	LTC3105 LTC3588 LTC3129 LTC3330	1mW – 100mW	>100mW
Thermal (10°C – 30°C dT)	TEGs (100cm ³)	LTC3108 LTC3109	200uW – 1.4mW	>10mW
Vibration (Piezo: 0.1g – 1g) (EM: 0.025g – 0.5g)	Piezoelectric (30cm ²) Electromechanical (200cm ³)	LTC3588 LTC3129 LTC3459 LTC3330	50uW – 500uW 500uW – 10mW	>100mW

Thank You

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