

## PSMA Magnetics Committee Meeting

July 10<sup>TH</sup> 2024

Ed Herbert, George Slama, Matt Wilkowski
Committee Chairs



- Introductions
- 2025 Workshop Planning
- 2025 Industry Session Planning
- Power Technology Roadmap
- Special Projects
  - Electrical parameters of magnetic materials
  - Core Loss Database
- Magnetics Forum on PSMA Website
- Next Meeting





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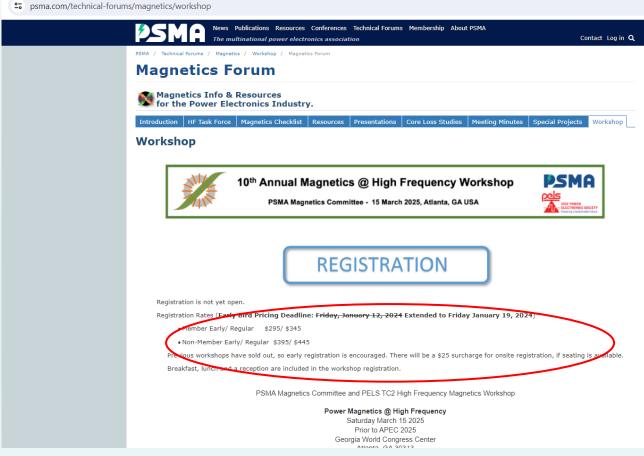
- Workshop Tab
  - Needs to be updated to reflect date for 2025 workshop –complete
    - Note comment on next slide regarding workshop partners
  - Workshop presentations available to 2024 attendees
    - Available on Presentations tab if logged in

### Discussion:

Preserve partners for specific workshop years
Either by

- Part of the running text on the workshop home page
- 2. Presentation pages for each workshop year

Matt W to work with John H for the most practical approach



Remove fees until registration opens

Fees for 2025 workshop will be the same as for the 2024 workshop



Workshop Tab

Add photos to 2024

Example of preserving workshop partners for

2023 workshop

workshop text.

- Workshop partners
  - 2024 Workshop partners removed
  - 2023 Workshop partners still listed





### Special Project Nomination Form For 2025 Magnetics Workshop

PSMA Special Project Nomination Form
Date:June 12, 2024
Committee sponsoring the project: <u>PSMA Magnetics Committee</u> Project Champion Individual sponsoring the project: <u>Matt Wilkowski, Co-Chairman; Ed Herbert, Co-Chairman</u>
Team Members identified: George Slama, Potential Team Members: Rodney Rogers Mike Arasim, Lukas Mueller, Paul Ohodnicki, Mike Ranjram Project Description and Scope: "10 <sup>TH</sup> Annual Power Magnetics @ High Frequency Workshop 2025" A workshop on High Frequency Magnetics.
PSMA Mission
To enhance the stature of member companies and their products and to improve their knowledge of industry developments.
How will this Project support the mission of PSMA?  This project will bring together experts from aspects of power magnetics design ranging from magnetic and conductor materials thru fabricators of transformers and inductors, designers of power magnetic components and users of power magnetic components to establish common terminology, identify mature, state of the art and roadmap materials and techniques for power magnetics design and manufacture.
Who will benefit from this project? What will be the benefits?  Designers of power magnetics for electronics power applications will benefit since they will have an opportunity to voice their needs to their supply chain (magnetic materials and cores, transformer and inductor manufacturers, test equipment suppliers and providers of modelling and simulation tools).  The supply chain for power magnetics will benefit as they will have access to the concerns and needs of their ultimate customers so as to identify areas of improvement that can address in both the short term and in the long term.
What will be the output of the project? (report, workshop, award, etc.)  The tangible output of the workshop will be the presentation slides and recordings of the presentations themselves.

What is the budget for this project? Not to exceed \$30,000. We expect to recover all or most of this expense though attendance charge, tentatively \$295 for PSMA members and \$395 for nonmembers (early registration) increasing by \$50 for late registration and \$100 for walk-ins. And Partnership income.

### Breakdown of expected income.

Dicate in or dipoted meeme.		
Description	Estimated Income	
Estimated registrations	100	
Estimated average fee	\$300	
Estimated registration income	\$30,000	
Estimated partnership income	\$2,500	
Total	\$32,500	

Please provide a breakdown for the expected expense

Please provide a breakdown for the expected expenses.			
Description	Estimated Cost		
Administration	\$2,500		
Credit card expense	\$1,000		
Breakfast	\$1,500		
Lunch	\$3,500		
Breaks	\$1,200		
Network Hour	\$4,000		
Audio Visual	\$5000		
Recording Fees	\$1500		
Registration expenses	\$300		
Travel Expenses, Co-Chairmen	\$2,000		
Miscellaneous	\$1,000		
Total	23,500		
Requested budget	Not to exceed \$30,000		
D 1 1 2024 11			

Based on the 2024 workshop.

We expect to recover all of the expenses and make a profit, as we have every year in the past.

### Project Milestone Targets

Milestone	Target Date
Workshop	Saturday March 15, 2025
Workshop slides and recordings	Saturday April 19, 2025

Measure of success for this project:

 Past Workshops o <u>The</u> workshops of 2016 through 2024 were very successful growing each year in attendance. A summary of a survey done at the 2024 workshop is attached.

### Decision:

5-0 to submit special project nomination form for 2025 Magnetics Workshop for consideration at the PSMA BOD meeting on June 21 2024

Approved by BOD on June 21 2024



Special Project Nomination Form For 2025 Magnetics Workshop

## Magnetics workshop:

Survey notes for 2024 workshop.

- Attendance
  - o Total: 132
    - By Sector
      - 73% Industry, 27% Research
    - By Global Region
      - 68% NA, 22% Lurope, 9% Asia Pacific, 1% SA.
    - 18 Countries
- Survey Results (82 responses)
  - Response Rate: 62%
  - Overall Rating:
    - 36% Excellent, 46% Very Good, 17% Good
  - Value
    - 49% Excellent, 40% Good, 11% Average
  - Skill of the presenters
    - 58% Superior, 33% Above Average 9% Average
  - Recommend workshop to a colleague
    - 83% Yes, 15% maybe, 2% No
  - .. First Time attendees 60%
  - Plan to attend next year 63% Yes 35% Maybe
  - General topics for next workshop based on survey
    - Thermal Design Power Loss Density Thermal Aging
    - Core Loss testing, modelling & specification
    - Integrated Magnetics

Survey Results – General topics for 2025

Topic	Score
Thermal Aging Thermal Design and power loss density	301
Core Loss testing, modelling and specifications	299
Integration of Magnetic Functions	277
Temperature testing and temperature coefficients	284
Specific Testing of Magnetics	258
Artificial Intelligence for simualtion and design	258
Verification Vs Qualification Vs Manufacturing Test Procedures	250
Specific Topologies	244
Specific Applications	235



- Integrated Magnetics
  - Physical Integration Types
    - Heterogeneous Integration
      - 2.5D Vs 3D
      - Lateral Vs Vertical
    - Embedded magnetics
      - PCB windings about a magnetic core
    - Power System in Package
      - Silicon + Discrete Magnetics in semiconductor packaging
    - Wafer level (on silicon) magnetics
      - Sputtered
      - Electroplated
  - Issues
    - Thermal Limitations
    - Assembly methods
- Wurth Martin Sittner
- Tyndall
- Frenetic
- Bryce Utah State
- Jose Cobos –Roshen, Waseem
- Rico, TriDelta

Lukas - LLC design

Open magnetics - simulation, design

Cuk – LLC, circuit concept

Virginia Tech –

Understanding core Ae/Le

Dan Jitaru

Afternoon

Session

Agreement of

highlighted topics

Premo Power – 3D magnetics

- Integrated Magnetics
  - Electrical Characteristic Integration
    - LLC
    - Coupled Inductors
    - TLVR
    - VERT

Morning Session

Integration
has different meaning
for different audiences
Need definition for
workshop audience



- Morning Session Physical Integration
  - Plenary David Perreault?
  - Magnetics integration for 2.5D Vs 3D Packaging Ranajit Sai (Tyndall)
  - Wafer Level Magnetics Sputtered Martin Haug/Martin Sittner (Wurth)?
  - Single Device Multi Function SDMF Premo Power?
  - Planar Magnetics Payton Magnetics?
  - Assembly methods Sandia? Additives combining core/winding
  - Power System in Package
    - Silicon + Discrete Magnetics in semiconductor packaging -???
  - Thermal Limitations Heat sinking/thermal transfer
- Afternoon Session Electrical integration
  - Plenary Charlie Sullivan?
  - VIRT Mike Ranjram (ASU) ✓
  - Simulation Alfonso Martinez (Wurth) ✓
  - Capacitor/Inductor Phyo Kyaw (Resonant Link)?
  - TLVR ADI, Eaton, TI, CPES?
  - LLC ??? (Backup Lukas Mueller)
  - Coupled Inductors ???

Morning Session
need
plenary presentation
plus
5 lecture presentations

Afternoon Session
need
plenary presentation
plus
4 lecture presentations



- Plenary Speakers
  - Presenters from first workshop
    - Candidates to pursue
      - David Perreault
      - Charlie Sullivan
    - Topics
      - Advances in magnetics over the past ten years
        - » Electrical performance
        - » New structures
- Candidates for future workshop leadership
  - Candidates to pursue
    - Paul Ohodnicki UPITT confirmed interest
    - Mike Ranjram ASU confirmed interest
    - Andres Arias Premier need to contact





- Tech Demos Confirmed
  - Zimmer wattmeter ✓
  - Fair-Rite dimensional resonance, fringing mitigation, core design Mike Arasim ✓
  - Open magnetics demo Alfonso Martinez ✓
  - MicroMetals active damping of EMI filters using low Q powder materials Lukas Mueller /



- Tech Demos Identified
  - Core Loss Database project
    - Demonstration of the website database
      - Visualization of core loss data
  - Our other project core permittivity and permeability characteristics
    - Jonas' student either a tech demo or a poster
    - IEC TC51 WG10 (Saito)
    - University of Padaborn Till Piepenbrock
    - Bruce Carsten
  - JC Sun integrated instrument to measure losses with Zimmer
  - PE System dual pulse test Alfonso to contact
  - Partial Discharge system (Chroma, Hipotronics, Hubbel, ...)
    - Doble Falk Werrner
  - Capacitor with magnetics (Alan) LLC capacitor voltage rating
  - Build an integrated device
  - Component manufacturers of Integrated Magnetics
    - Premier Magnetics Andres Arias Matt to send invitation
    - Payton Magnetics



- Posters
  - HLSU Frederic (maybe someone else contact Jonas M)
    - Core permittivity and permeability characteristics
  - UPITT TBD (Sturdivant?)
    - Application of multiple objective optimization relative magnetics integration or other magnetic design topic
  - ASU-TBD
    - TBD
  - MIT Rachel Yang
    - TBD



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# PSMA Magnetics Committee Meeting Agenda - Industry Session Planning Notes July 10, 2024

Solid State Transformers From Supply Chain to Qualified Installed Product
Solid State Transformers From Genesis to Backbone Product of the Smartgrid Revolution

Focus on Solid State Transformers
ABC's of Solid Sate transformers
The Transformer in the Solid State Transformer

All <u>aspects of fabricating</u> a Solid-State <u>Transformer</u> (SST)

North Carolina State

Conductor design

Coolmag - thermal potting (demo too)

Insulation/Isolation Issues

url: https://coolmag.net/ Contact is Alfonso

- Paul Ohodnicki UPITT P3105 Subgroup 2 Isolation Issues for SST
- AC Power Loss
- Magnetic Core materials –AMPED (NCSU, UPITT) CorePower Magnetics?
- Thermal Design NCSU?
- Environmental Design
- Capacitance Hongbo Zhao (Aalborg University)
- Coupling and Leakage Inductance
  - Drazen Dujic EPFL Inductance and Leakage Inductance Measurements for MFT
- Other? SMART transformer?
- Focus on the transformer of Solid-State Transformer
  - Too many APEC and ECCE session on SST focus on topology rather than the transformer



Core Loss – Ensuring the Quality of the Data
Core Loss – Making the Data Reliable and Useable
Core Loss – Consolidating Too Much Data
Core Loss – Making All the Data Useable

- Additional four-presentation industry session
  - Core Loss Testing & Modelling
    - Scientific Network of Magnetics Jens Friebe Kassel
    - HFEMAG European Metrology Labs Correlation Project Massimo Pasquale INRIM ✓
    - Triple Pulse Core Loss Testing Jun Wang University of Bristol
    - PSMA Core Loss Database website George Slama Wurth Elektronik
    - ETTC P393 Core Loss measurement proposal Matt Wilkowski Wurth Elektronik
    - Impact of machine learning to predict core loss Minjie Chen Princeton



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# 2024 PSMA PTR Webinar Series Potential Contributions from the Magnetics Committee

- Fraunhofer Torben Dankwort
  - PowderMEMS a novel technology for fabrication of functionalized MEMS structures
  - Thursday June 13  $\sqrt{}$
- CBMM Bharadwaj Reddy Andapally
  - Technology Roadmap for Nanocrystalline Cores
  - Tentatively scheduled for Thursday July 25
- Utah State University Reebal Nimri
  - High Power (1 MW) Charging
  - Re-Confirmed June 3
    - October 2024 timeframe



# 2024 PSMA PTR Webinar Series CBMM – Thursday July 25

https://psma.com/technical-forums/roadmap/news-events

2024 PSMA Power Technology Roadmap Webinar Series
Thursdays at 3 PM UTC, 10 AM Central
https://www.psma.com/technical-forums/roadmap/news-events

To receive invitations to future webinars, join our mailing list.

### **Upcoming 2023-2024 Roadmap Presentations**

Title: Technology Roadmap for Nanocrystalline Magnetic Materials

Date: Thursday, July 25, 2024 10 AM Central Time

#### Abstract:

As the power electronics landscape evolves, nanocrystalline soft magnetic materials are at the forefront of technological advancements, particularly in the e-mobility sector. This webinar will present a comprehensive technical roadmap of these cutting-edge materials, emphasizing their transformative impact on common mode chokes (CMC) and electromagnetic compatibility (EMC) filters used in onboard chargers and inverters.

Nanocrystalline soft magnetic materials are celebrated for their exceptional magnetic properties, including high permeability, low core losses, and impressive thermal stability. These characteristics make them ideal for high-frequency applications and compact power supply designs. With the growing demand for electric vehicles (EVs), the need for efficient, reliable power management solutions has never been greater. This webinar will explore the latest innovations in nanocrystalline technology and their critical role in meeting the stringent performance requirements of modern e-mobility systems.

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We will delve into the specific advantages of nanocrystalline materials in the design and optimization of CMC and EMC filters. These components are essential for minimizing electromagnetic interference (EMI) and ensuring compliance with global EMC standards. By leveraging the unique properties of nanocrystalline cores, engineers can achieve significant improvements in performance and efficiency, leading to more compact and reliable onboard chargers and inverters.

Key topics will include:

- The inherent properties and benefits of nanocrystalline soft magnetic materials.
- . Their application in enhancing the efficiency and reliability of CMC and EMC filters.
- . Design considerations and best practices for integrating these materials into EV power management systems
- · Case studies and real-world examples demonstrating successful implementations.

Presenters: Bharadwaj Reddy Andapally, CBMM

Bharadwaj Reddy has a master's degree in electrical power engineering from the Technical University of Delft (Netherlands), specializing in power electronics and magnetics design, and a Bachelor of Technology in Electrical and Electronics from VIT University in India. Since 2014 he has been active in the engineering field. He worked at Philips LED platform development (2014-2015) in Eindhoven (Netherlands) to develop efficient power supplies for LED retrofit tubes. He worked from 2015 to 2021 at ISE Magnetics – Netherlands (Spinoff of Philips medical systems & Aperam alloys) as an R&D engineer to design custom magnetics for Dower electronics and executed successful projects with top automotive and aerospace clients during his tenure. He gained vast experience from Philips magnetic materials division that developed magnetic components for TV & Medical power supplies (Flyback, DAB, LLC, DC-DC inductors, PFC inductors) and pioneered high-power planar transformers design (100KW) for demanding applications. During his work at ISE, he served as a magnetics innovation coordinator at the European Center of Power Electronics (ECPE) – Nuremberg- Germany. In 2020 he started working at CBMM as a Technical advisor for nanocrystalline soft magnetic material market development. In 2022 he joined CBMM full-time as a Technical Market development specialist – in global nanocrystalline materials.

Register Here



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PSMA Magnetics Committee Meeting Agenda – Special project

July 10, 2024

- Special Projects
  - In Process
    - Core Loss Database
    - Electrical parameters of magnetic materials
  - Pending
    - Steinmetz Like Approximation
    - Electrical parameters of magnetic materials
    - Propagation in magnetic materials
    - Current driven core loss testing
    - Spice model





PSMA Magnetics Committee Meeting Agenda – Special Projects July 10, 2024

- Core Loss Database
  - Database should be on its own website
    - Link to the website on a tab in the PSMA Magnetics Forum



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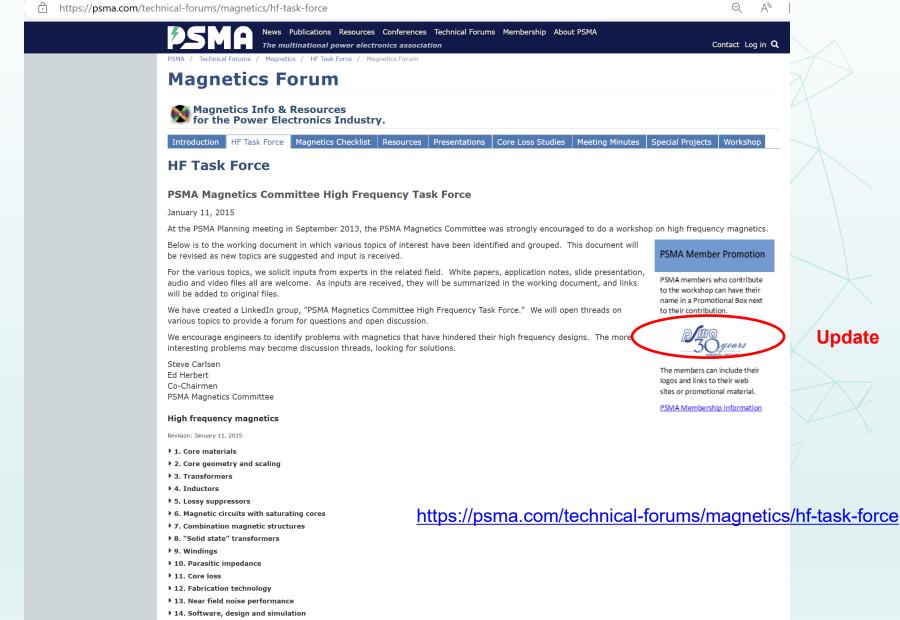




# PSMA Magnetics Committee – Magnetics Committee Forum on PSMA Website July 10, 2024 https://psma.com/technical-forums/magnetics/hf-task-force

▶ 15. Test equipment, quality assurance and production testing

▶ 16. Reliability▶ Appendix





### **High frequency magnetics**

Revision: January 11, 2015

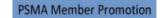
#### **▼ 1.** Core materials

This section discusses the characteristics of various materials used to make inductor and transformer cores. Manufacturers are encouraged to provide their catalogs and data sheets to be included. Manufacturers who are PSMA members may have a promotional block placed in this report.

A good over-view of the various magnetic materials and their selection criteria can be found in "Magnetic Core Materials in HF Applications."1

- 1.1. Ferrite
- 1.2. Low temperature cured ferrites
- 1.3. Powdered metal
- 1.4. Nanocrystalline and amorphous metals
- 1.5. Composite cores
- 1.6. Tape-wound cores
- 1.7. Selection criteria

Populate section 1.3 and 1.7 with content proposed by Lukas Mueller





PSMA Membership Information

<sup>1</sup> Magnetic Core Materials in HF Applications; Dr. Jonas Mühlethaler, Gecko-Simulations, AG; an APEC2014 Industry Session

- ▶ 2. Core geometry and scaling
- ▶ 3. Transformers
- ▶ 4. Inductors
- ▶ 5. Lossy suppressors
- ▶ 6. Magnetic circuits with saturating cores
- ▶ 7. Combination magnetic structures
- ▶ 8. "Solid state" transformers
- ▶ 9. Windings
- ▶ 10. Parasitic impedance
- ▶ 11. Core loss
- ▶ 12. Fabrication technology
- ▶ 13. Near field noise performance
- ▶ 14. Software, design and simulation
- ▶ 15. Test equipment, quality assurance and production testing
- ▶ 16. Reliability
- **▶** Appendix



Add Micrometals logo with link to Micrometals website to this section of HF task force

https://psma.com/technical-forums/magnetics/hf-task-force



Proposal By Lukas Mueller on June 28, 2024

Section 1.3 Powder Materials

Powdered metal-based cores are made from small particles of magnetic material that are insulated, mixed with a binder and pressed into a solid core shape. The defining characteristic of powder cores is their low starting permeability ranging from 4 to 550 and soft-saturation characteristic. Unlike a gapped high permeability material, a powder material will gradually lose its permeability with increasing magnetization force. Coupled with powder materials with high saturation flux density, these materials can store higher amounts of energy per unit volume than ferrite. Core loss is generally higher for powder materials than ferrite.

There are three broad subtypes of powder metal cores depending on the base raw material used: iron, carbonyl iron and alloy.

- 1.3.1 Powder iron cores are made from reduced iron. The main advantage of powder iron is the materials high saturation flux density, high amplitude permeability, high damping and low cost. The main disadvantage of powder iron is its high core loss compared to other materials, making it more suitable for low frequency power conversion, line reactor or EMI filtering applications
- 1.3.2 Carbonyl iron-based cores feature low eddy current losses due its unique magnetic particle structure. This gives these types of materials a stable permeability over a wide frequency range. The main application for carbonyl iron-based cores is in high Q resonant inductors and broadband transformers at frequencies above 1MHz.
- 1.3.3 Alloy powder cores feature lower hysteresis losses than powder iron cores. The stability of these materials' permeability versus magnetization force is also significantly better. Alloy powder cores excel in DC inductors in filtering and power conversion applications. There is a large variety of alloy cores including but not limited to: Sendust, Permalloy, Mollypermalloy and Silicon Steel.



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Proposal By Lukas Mueller on June 28, 2024

### Section 1.7 Selection criteria

The defining selection criteria for magnetic materials are: core loss, saturation flux density, inductance stability, temperature range and mechanical ruggedness.

For AC applications like high Q resonant inductors or transformers low core loss at the intended switching frequency is the primary concern. The performance factor of different material grades can be used to identify the material with the lowest core loss at a certain frequency.

For DC switching inductors, like PFC inductors, a mixture of inductance stability and core loss is desirable.

For EMI filter inductors, high damping is beneficial to limit parasitic resonances in the filter. In addition, a high impedance over the desired filtering frequency range is crucial. For DC filter inductors, a high DC bias stability is desired. The material saturation constant can be used to evaluate different materials in this regard. For AC line filter inductors, a high saturation flux density and high amplitude permeability are beneficial.



Proposal By Lukas Mueller on June 28, 2024

### Section 1.7 Selection criteria (Continued)

Application	Material 1	Material 2	Material 3	Note
Common Mode Choke	MnZn Ferrite	Nanocrystalline	NiZn Ferrite	Carbonyl iron above 500MHz an option as well
DC Filter Choke	Powder Alloy	MnZn Ferrite	Powder Iron	
AC Line Choke	Power Iron	Powder Alloy	Fe-Si (laminated)	
AC Filter Choke	Carbonyl iron	Powder Alloy	MnZn Ferrute	
CCM Switching inductor	Powder Alloy	MnZn Ferrite	Nanocrystalline	Evaluate DC bias stability vs. core loss
DCM Switching Inductor	MnZn Ferrite	NiZn Ferrite	Carbonyl Iron	Carbonyl iron has higher core loss but lower AC copper loss due to distributed air gap
Tuned RF inductor	Carbonyl Iron	NiZn Ferrite	Air	
Transformer	MnZn Ferrite	Nanocrystalline	NiZn Ferrite	



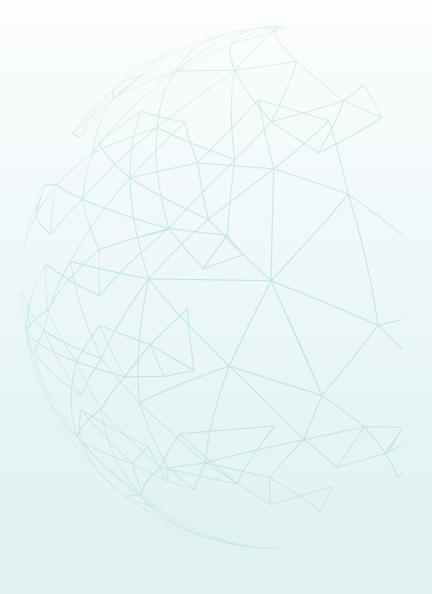
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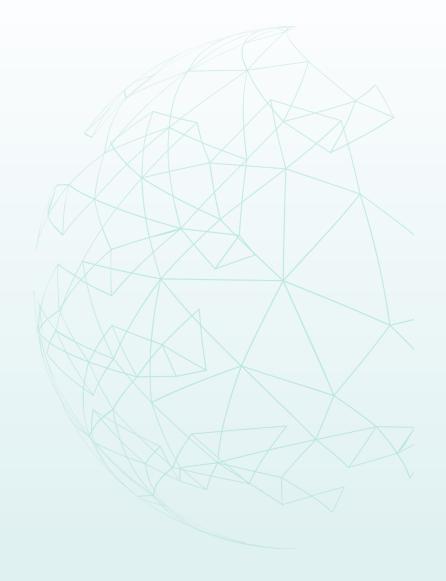
### PSMA Magnetics Committee Meeting Agenda July 10, 2024 – Next Meeting

Wednesday August 7 10:00 AM CDT – 11:00 AM CDT





- Attendance (11)
  - John Horzepa
  - Mike Arasim
  - Ed Herbert
  - Alfonso Martinez
  - Lukas Mueller
  - Mike Ranjram
  - Rodney Rogers
  - Ranajit Sai
  - George Slama
  - Mark Swihart
  - Matt Wilkowski





PSMA Magnetics Committee July 10, 2024

